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TRANSFORMERS AND INDUCTORS, POWER, HIGH RELIABILITY, SPACE USE, DETAIL SPECIFICATION FOR

(NASDA 2110/A120 TYPE)

Prepared and Established by Tamura Corporation

Issued by Japan Aerospace Exploration Agency

This document is the English version of JAXA QTS/ADS which was originally written and authorized in Japanese and carefully translated into English for international users. If any question arises as to the context or detailed description, it is strongly recommended to verify against the latest official Japanese version.

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Revision Log

Rev.	Date	Changes
NC	30 Sept. 2005	Original
A	30 May 2012	(1) Changed the temperature at 3rd step of Thermal shock from 95°C to 105°C in Table 3. (105°C to be the highest operating temperature) (2) Changed the description in (1) of paragraph 4.5 Change to Tests and Inspections along with the change of Terminal strength test method specified in appendix A of JAXA -QTS-2110. • The method is changed from test method 211 of MIL-STD-202 to test method 2004.5, test condition B_2 (procedure: paragraph 3.2) of MIL-STD-883. ↓ • The method is changed from test method specified in paragraph A.4.4.5.1 of JAXA-QTS-2110 to test method 2004.5, test condition B_2 (procedure: paragraph 3.2) of MIL-STD-883.
B	3 July 2017	Paragraph 1.1: Scope: Added “The products per this specification are manufactured…or Wakayanagi Tamura Corporation (Kurihara city of Miyagi)” Paragraph 3.2: Externals, Construction, Dimensions, Marking and Mass: Added “Additionally, manufacture line identification letter “W” is added to…” and a marking example in (4).
D	1 Apr. 2019	Paragraph 1.1: Scope: Deleted the description about Tamura Corporation (Sakado city of Saitama) due to unification of the facility. Paragraph 3.2: Externals, Construction, Dimensions, Marking and Mass: ▪ Changed description due to unification of the facility. ▪ Changed manufacturer line identification letter to manufacturer line letter in the text and marking example.
E	13 Dec. 2019	Paragraph 1.1: Scope: Added “The transformers and inductors specified herein do not meet outgassing requirements.”. Paragraph 3.2: Externals, Construction, Dimensions, Marking and Mass: (4) Added “and manufacture line letter”. (error corrected) Paragraph 4.5: Change to tests and inspections: Added the description about the shortening of applied time of the test voltage in insulation resistance test.

Contents

NASDA 2110/A120 TYPE,
TRANSFORMERS AND INDUCTORS, POWER,
HIGH RELIABILITY, SPACE USE,
DETAIL SPECIFICATION FOR

1. GENERAL

1.1 Scope

This specification establishes the detail requirements for transformers and inductors with an EPC ferrite core (NASDA 2110/A120 type) of space use, high reliability, transformers and inductors that satisfied JAXA-QTS-2110, Transformers and Inductors, High Reliability, Space use, General Specification for. The products per this specification are manufactured in Wakayanagi Tamura Corporation (Kurihara city of Miyagi).

The transformers and inductors specified herein do not meet outgassing requirements.

1.2 Part Number

The part number shall be indicated in accordance with paragraph A.1.2, Appendix A of JAXA-QTS-2110 as shown below. When there is a part number defined by purchaser, a part number defined in this specification shall also be provided in a product specification.

(Example)
NASDA([1]) 2110/A120 – T000
Identification number

Note: ([1]) "NASDA" indicates the common part for space use and may be abbreviated to “N”.

1.3 Rating

The rating shall be as specified in Table 1.

Table 1. Rating

Item	Applicable paragraph of JAXA-QTS-2110	Identification number	
		T000	T001 or subsequent
Grade	A.3.3.8	6 (open type)	
Operating ambient temperature	–	-55 to +85°C	As specified in the product specification.
Class	A.3.6.1	R (105°C)	
Operating frequency	–	100kHz	
Input voltage	–	30Vrms	
Output power	–	20VA	

2. APPLICABLE DOCUMENTS

Applicable documents shall be as specified in paragraph A.2.1, Appendix A of JAXA-QTS-2110.

3. REQUIREMENTS

Requirements shall be as follows and as specified in Section A.3, Appendix A of JAXA-QTS-2110.

3.1 Qualification Coverage

The qualification coverage shall be as specified in Table 2.

Table 2. Qualification Coverage

No.	Item	Specification
1	Class (maximum operating temperature)	R (105°C) max.
2	External/internal mounting construction	Adhesion
	External dimensions (mm)	20.5 x 20.5 x 10.5^{H} max.
	Total volume (cm^3)	4.41 max.
3	Operating voltage	250Vpeak max.
	Insulator	Polyimide, equivalent or better
	Electrical field strength	133V/mil
4	Magnet wire diameter (mm)	φ0.1 min.
	Coating material	Polyurethane, equivalent or better
5	Grade	6
	Insulation, impregnation, and filling material	Epoxy impregnation
6	Construction and material of terminal	Others (surface mount) Steel (0.4 x 0.7mm min.)
	Lead integrity	MIL-STD-883, test method 2004.5 Test condition: B_2 (procedure: paragraph 3.2) max.
7	Shock	MIL-STD-202, test method 213 Test conditions: 1,000G, 0.4ms, half sine wave max.
	Vibration	MIL-STD-202, test method 204, test condition D max. MIL-STD-202, test method 214, test condition II-H max.
8	Core material	Ferrite
	Core shape	EPC type
9	Dielectric withstanding voltage	AC 700V max.

3.2 Externals, Construction, Dimensions, Marking and Mass

The externals, constructions, dimensions and mass shall be as specified in Figure 1. Marking items shall be as follows in accordance with paragraph A.3.4.1, Appendix A of JAXA-QTS-2110. If the product specification has marking requirements, marking shall be made as specified in the product specification. Marking location shall be as shown in Figure 1. Additionally, manufacture line identification letter “W” is added to the end of the serial number or to the location specified in the product specification.

(1) Part number in this specification
(2) Terminal identification (See Figure 1)
(3) Lot identification code
(4) Serial number and manufacture line letter

(Marking example)

Serial number —— No. 1 W —— Manufacture line letter:
Letter “W”: Wakayanagi Tamura Corporation

(5) Trademark

If the marking area on the transformer or inductor is limited, the items above may be abbreviated or omitted in the following order of precedence.

(1) ”2110/A” of the part number
(2) Trademark

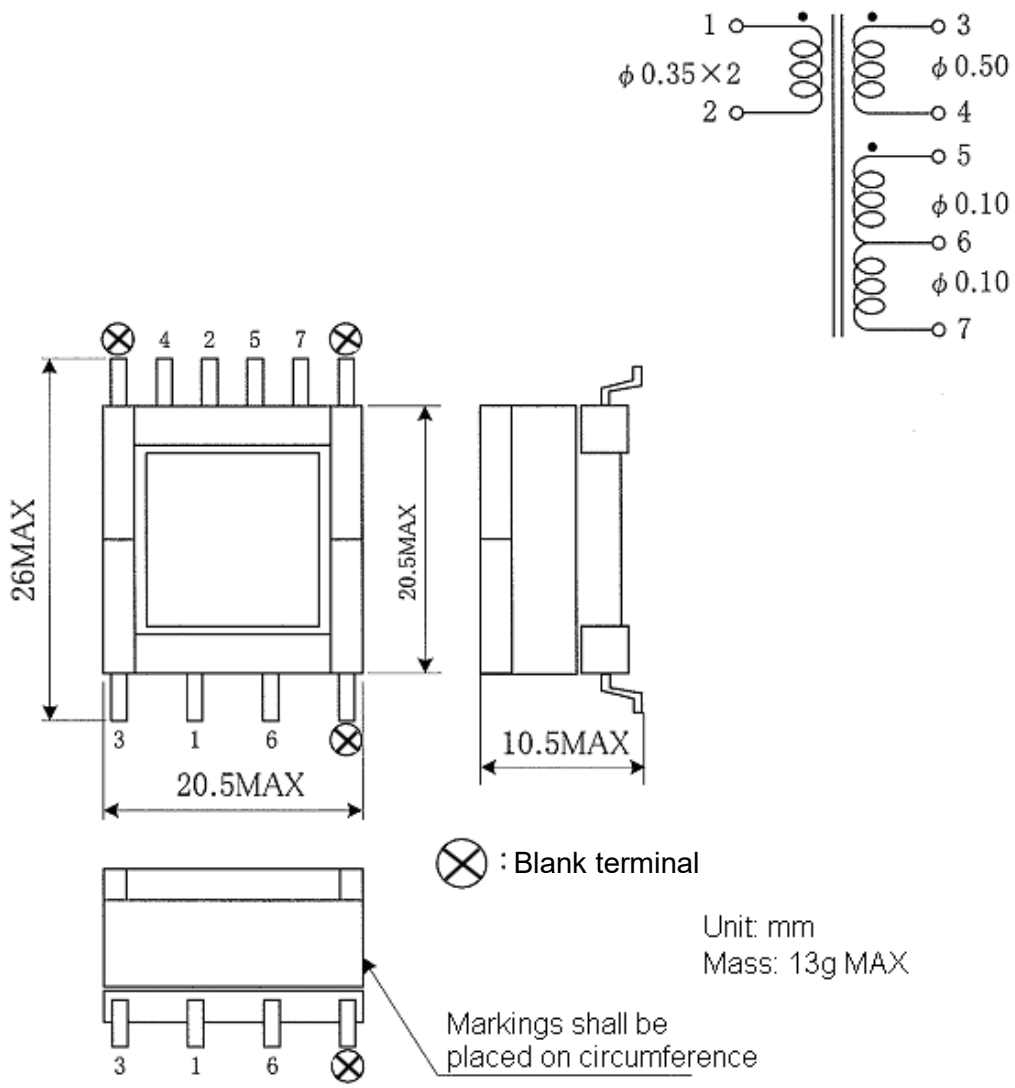


Figure 1. Externals, Construction, Dimensions, Marking and Mass([1])

Note: ([1]) Figure 1 shall be applicable to all certified products. Externals, construction, dimensions, mass, and marking of Individual product included in the qualification coverage shall be as specified in the product specification.

3.3 Performance

Performance requirements shall be as specified in Table 3.

Table 3. Performance Requirements ([1])

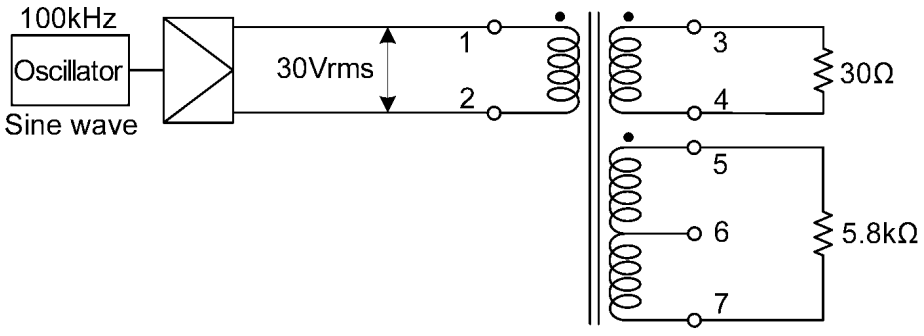
Item	Requirement paragraph of JAXA-QTS-2110	Requirement
Electrical characteristics	A.3.7.1	As specified in Table 4.
Dielectric withstanding voltage	A.3.7.2	At barometric pressure: AC700V for 1 minute At reduced pressure: AC320V, 1.1kPa for 1 minute
Interlayer withstanding voltage	A.3.7.3	200kHz, sine wave of 60Vrms applied between (1-2) for 5±0.5s
Insulation resistance	A.3.7.4	DC500V, a) 10,000MΩ min.
Corona discharge	A.3.7.5	N/A
Temperature rise	A.3.7.6	20°C max. (ambient temperature: 85°C)
Overload	A.3.7.7	Ambient temperature: 105°C – measured temperature rise
Conductivity	A.3.7.8	As specified in Appendix A of JAXA-QTS-2110.
Lead integrity	–	MIL-STD-883, test method 2004.5 Test condition B_2 (procedure: paragraph 3.2)
Solderablity	A.3.8.2	As specified in Appendix A of JAXA-QTS-2110.
Resistance to soldering heat	A.3.8.3	As specified in Appendix A of JAXA-QTS-2110.
Seal	A.3.8.4	N/A
Vibration	A.3.9.1	High frequency: As specified in Appendix A of JAXA-QTS-2110. Random: As specified in Appendix A of JAXA-QTS-2110.
Shock	A.3.9.2	Test conditions: 1,000G, 0.4ms, semi sine wave
Thermal shock	A.3.9.3	Test condition A-1 (temperature at 3rd step: 105°C)
Immersion	A.3.9.4	N/A
Moisture resistance	A.3.9.5	As specified in Appendix A of JAXA-QTS-2110.
Flammability	A.3.9.6	N/A
Resistance to solvent	A.3.9.7	N/A
Life	A.3.10.1	Ambient temperature: 105°C – measured temperature rise

Note: ([1]) This table shall be applicable to all certified products. Performance of individual product included in the qualification coverage shall be as specified in the product specification.

3.4 Electrical Characteristics

The electrical characteristics shall be as shown in Table 4.

Table 4. Electrical Characteristics([1])

Item	Rating
Operating frequency	100kHz±10%
Power supply voltage	30Vrms
Winding ratio	(3– 4) / (1–2) = 0.700 ± 3% (5– 6) / (1–2) = 3.00 ± 3% (5– 7) / (1–2) = 5.90 ± 3%
Inductance	(1–2) = 550μH min. at 10kHz, 0.5V
DC resistance (at 20°C)	(1–2) = 0.12Ω max. (3–4) = 0.08Ω max. (5–7) = 18Ω max.
Output	20VA
Polarity	Test points 1, 3, and 5 shall have the same polarity.
Test circuit	

Note: ([1]) This table shall be applicable to all certified products. Electrical characteristics of individual product included in the qualification coverage shall be as specified in the product specification.

4. QUALITY ASSURANCE PROVISIONS

Quality assurance provisions shall be as specified in Section A.4, Appendix A of JAXA-QTS-2110.

4.1 In-Process Inspection

The in-process inspection shall be as specified in paragraph A.4.1, Appendix A of JAXA-QTS-2110.

4.2 Qualification Test

The qualification test shall be as specified in paragraph A.4.2, Appendix A of JAXA-QTS-2110, except for change in the method for terminal strength test. See paragraph 4.5 for details.

4.3 Quality Conformance Inspection

The quality conformance inspection shall be as specified in paragraph A.4.3, Appendix A of JAXA-QTS-2110, except for change in the method for terminal strength test at Group B inspection. See paragraph 4.5 for details.

4.4 Long-Term Storage

Long-term storage shall be as specified in paragraph A.4.5 of JAXA-QTS-2110.

4.5 Change to Tests and Inspections

a) The method for terminal strength test specified in Appendix A of JAXA-QTS-2110 shall be changed as follows.

(1) Details of the change
The method is changed from test method specified in paragraph A.4.4.5.1, Appendix A of JAXA-QTS-2110 to test method 2004.5, test condition B_2 (procedure: paragraph 3.2) of MIL-STD-883.

(2) Rationale for the change
Lead fatigue test for flat packages specified in test method 2004.5 of MIL-STD-883 (Test Method Standard, Micro Circuits) is the most appropriate for the terminal construction and mass of the products given herein.

b) The method for insulation Resistance shall be changes as follows.

(1) Standard
Insulation resistance in accordance with test method 302 of MIL-STD-202 is specified as follows. “If the instrument reading indicates that an insulation resistance meets the specified limit (2 min.), and is steady or increasing, the test may be terminated before the end of the specified period (2 min.)“

(2) Shortening of test time
From the test result and verification result, it was verified that the instrument reading increases or become stable within 2 minutes from the start of voltage application. Therefore, when the above condition is met and the measurement reaches the 10-times of 10 thousand MΩ as a minimum (which is more than 100 thousand MΩ), the test may be terminated before 2-minute passes.

5. PREPARATION FOR DELIVERY

Preparation for delivery shall be as specified in Section A.5, Appendix A of JAXA-QTS-2110.

6. NOTES

Details of notes shall be as specified in Section A.6, Appendix A of JAXA-QTS-2110.