

# Cancelled

Title: POWER MOSFET, N-CHANNEL, RADIATION HARDENED,  
HIGH RELIABILITY, SPACE USE,  
DETAIL SPECIFICATION FOR  
(JAXA R  
2SK4152, 2SK4153, 2SK4154,  
2SK4155, 2SK4156, 2SK4157,  
2SK4158, 2SK4159, 2SK4160,  
2SK4217, 2SK4218, 2SK4219)

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2SK4155, 2SK4156, 2SK4157  
2SK4158, 2SK4159, 2SK4160  
2SK4217, 2SK4218, 2SK4219

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This document is the English version of JAXA QTS/ADS which was originally written and authorized in Japanese and carefully translated into English for international users. If any question arises as to the context or detailed description, it is strongly recommended to verify against the latest official Japanese version.

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## Revision Log

Rev.	Date	Description
----	29 Feb. 2008	Original
A	12 Nov. 2012	<ul style="list-style-type: none"><li>▪ Table 1b: Corrected an error for the condition of Dynamic characteristics Corrected ID of 2SK4159 in Group A-4 of Dynamic characteristics from "27A" to "26A".</li><li>▪ Table 2b: Changed "Thermal resistance (<math>R_{th(ch-c)}(\Delta V_{SD})</math>)" to "Thermal impedance (<math>Z_{th(ch-c)}(\Delta V_{SD})</math>)" in compliance with the terms in MIL-STD-750.</li><li>▪ Table 2b: Added a test condition (Minimum On time: 30 seconds) of Intermittent Operation Life test.</li><li>▪ Table 3: Changed "Thermal resistance (<math>R_{th(ch-c)}(\Delta V_{SD})</math>)" to "Thermal impedance (<math>Z_{th(ch-c)}(\Delta V_{SD})</math>)" in compliance with the terms in MIL-STD-750.</li><li>▪ Table 3: Added a test condition (Minimum On time: 30 seconds) of Intermittent Operation Life test.</li><li>▪ Table 3: Added "(5) If the inspection lot is the one used in the Group B test, this test may be exempted" in compliance with General specification.</li><li>▪ Table 4a: Reviewed the number of significant figures in the test conditions of D-2a, D-2b and D-2c.</li><li>▪ Table 6 Exemption of Quality Conformance Inspection: Deleted test items, for which the quality conformance inspection is not performed.</li><li>▪ Added the maximum safe operating area of DC to figures.</li><li>▪ Others: Corrected errors to ensure consistency.</li></ul>
B	18 March 2020	<ul style="list-style-type: none"><li>▪ Cover: Changed the corporate name.</li><li>▪ Paragraph 3.2.1: Added marking for inspection lot identification code and serial number.</li><li>▪ Modified the wording in each paragraph in the document.</li><li>▪ Table 7a Qualification inspection (A-3b): Corrected test condition error of gfs from "<math>V_{GS}=25V</math>" to "<math>V_{DS}=25V</math>".</li><li>▪ Table 2a Group B inspection (B-3g), Table 2b Group B inspection (B-6g), and Table 8a Qualification test, Group B inspection (B-3g) and Table 8b Qualification test, Group B inspection (B-6g): Corrected test condition error of Bond strength from "condition A" to "condition D".</li></ul>

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**POWER MOSFET, N-CHANNEL, RADIATION HARDENED,  
HIGH RELIABILITY, SPACE USE,  
DETAIL SPECIFICATION FOR**

JAXA R

2SK4152, 2SK4153, 2SK4154  
2SK4155, 2SK4156, 2SK4157  
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2SK4217, 2SK4218, 2SK4219

## 1 GENERAL

This specification establishes the detailed requirements for space use, high reliability, N channel power MOSFET (100, 130, 200 and 250V for SMD types) used for electronic equipment installed on spacecrafts. The products specified in this specification are as follows.

### 1.1 Part Number

The part numbers for the products covered by this specification are as follows:

JAXA<sup>(1)</sup> R<sup>(2)</sup> 2SK4152  
JAXA<sup>(1)</sup> R<sup>(2)</sup> 2SK4153  
JAXA<sup>(1)</sup> R<sup>(2)</sup> 2SK4154  
JAXA<sup>(1)</sup> R<sup>(2)</sup> 2SK4155  
JAXA<sup>(1)</sup> R<sup>(2)</sup> 2SK4156  
JAXA<sup>(1)</sup> R<sup>(2)</sup> 2SK4157  
JAXA<sup>(1)</sup> R<sup>(2)</sup> 2SK4158  
JAXA<sup>(1)</sup> R<sup>(2)</sup> 2SK4159  
JAXA<sup>(1)</sup> R<sup>(2)</sup> 2SK4160  
JAXA<sup>(1)</sup> R<sup>(2)</sup> 2SK4217  
JAXA<sup>(1)</sup> R<sup>(2)</sup> 2SK4218  
JAXA<sup>(1)</sup> R<sup>(2)</sup> 2SK4219

Notes <sup>(1)</sup> "JAXA" indicates the common parts for space applications.

<sup>(2)</sup> "R" indicates the radiation hardness assurance designator.

## 1.2 Absolute Maximum Ratings

The absolute maximum ratings of the products specified in this specification are as follows.

Unless otherwise specified,  $T_A$  is +25°C.

Part No.	$V_{DS}$ (V)	$I_D$ (A)	$I_{D(pulse)}$ (A)	$V_{GS}$ (V)	$P_D$ $T_C=25^\circ C$ (W)	$T_{ch}^{(1)}$ (°C)	$T_{stg}$ (°C)	$R_{th(ch-c)}$ (°C/W)	SOA
JAXA R 2SK4152	130	42	168	$\pm 20$	250 Fig. 5	150	-55 to 150	0.5	Fig. 6
JAXA R 2SK4153	130	39	156		150 Fig. 7			0.83	Fig. 8
JAXA R 2SK4154	130	15	60		70 Fig. 9			1.67	Fig. 10
JAXA R 2SK4155	200	42	168		250 Fig. 11			0.5	Fig. 12
JAXA R 2SK4156	200	32	128		150 Fig. 13			0.83	Fig. 14
JAXA R 2SK4157	200	14	56		70 Fig. 15			1.67	Fig. 16
JAXA R 2SK4158	250	42	168		250 Fig. 17			0.5	Fig. 18
JAXA R 2SK4159	250	26	104		150 Fig. 19			0.83	Fig. 20
JAXA R 2SK4160	250	12	48		70 Fig. 21			1.67	Fig. 22
JAXA R 2SK4217	100	42	168		250 Fig. 23			0.5	Fig. 24
JAXA R 2SK4218	100	42	168		150 Fig. 25			0.83	Fig. 26
JAXA R 2SK4219	100	15	60		70 Fig. 27			1.67	Fig. 28

Note<sup>(1)</sup>) The channel temperature  $T_{ch}$  is given by the following equations:

$$T_{ch}=T_C + R_{th(ch-c)} \times P_D$$

Where,  $T_C$ : Case temperature (°C)

$R_{th(ch-c)}$ : Thermal resistance between channel and case (°C/W)

$P_D$ : Power dissipation (W)

## 1.3 Primary Electrical Characteristics

The primary electrical characteristics of the products specified in this specification are as follows. Unless otherwise specified,  $T_A$  is +25°C.

**Electrical Characteristics (1/3)**

Part No.	$V_{(BR)DSS}$ (V)	$I_{DSS}$ ( $\mu$ A)	$I_{GSS}$ (nA)	$V_{GS(th)}$ (V)	$R_{DS(on)}^{(1)}$ (m $\Omega$ )	$g_{fs}^{(1)}$ (S)	$E_{AS}$ (mJ)
	$I_D=1\text{mA}$ $V_{GS}=0\text{V}$	$V_{DS}=80\%$ of rated $V_{DS}$ $V_{GS}=0\text{V}$	$V_{GS}=\pm 20\text{V}$ $V_{DS}=0\text{V}$	$I_D=1\text{mA}$ $V_{DS}=V_{GS}$	$I_D=50\%$ of rated $I_D$ $V_{GS}=12\text{V}$	$I_D=50\%$ of rated $I_D$ $V_{DS}=25\text{V}$	Rated $I_D$ $V_{DD}=48\text{V},$ $V_{GS}=12\text{V}$
	Min	Max	Max	Min-Max	Max	Min	Max
JAXA R 2SK4152	130	10	$\pm 100$	2.5-4.5	17	8	1097
JAXA R 2SK4153	130				39	8	343
JAXA R 2SK4154	130				89	4	261
JAXA R 2SK4155	200				26	8	713
JAXA R 2SK4156	200				62	8	271
JAXA R 2SK4157	200				148	4	182
JAXA R 2SK4158	250				38	8	570
JAXA R 2SK4159	250				91	8	267
JAXA R 2SK4160	250				223	4	170
JAXA R 2SK4217	100				13	8	1426
JAXA R 2SK4218	100				28	8	414
JAXA R 2SK4219	100				64	4	340

Note<sup>(1)</sup> Pulse test: Pulse width  $\leq 1\text{ms}$ , Duty cycle  $\leq 2\%$

**Electrical Characteristics (2/3)**

Part No.	Q <sub>GS</sub> (nC)	Q <sub>GD</sub> (nC)	Q <sub>G</sub> (nC)	t <sub>d(on)</sub> (ns)	t <sub>r</sub> (ns)	t <sub>d(off)</sub> (ns)	t <sub>f</sub> (ns)
	V <sub>DS</sub> =50% of rated V <sub>DS</sub> , I <sub>D</sub> = rated I <sub>D</sub> , V <sub>GS</sub> =12V			V <sub>DD</sub> =50% of rated V <sub>DS</sub> , I <sub>D</sub> = rated I <sub>D</sub> , V <sub>GS</sub> =12V, R <sub>G</sub> =10Ω			
	Max	Max	Max	Max	Max	Max	Max
JAXA R 2SK4152	60	70	220	65	30	190	65
JAXA R 2SK4153	30	30	100	40	20	100	30
JAXA R 2SK4154	13	10	50	30	20	65	15
JAXA R 2SK4155	60	70	220	65	30	190	35
JAXA R 2SK4156	30	30	100	40	20	100	20
JAXA R 2SK4157	13	10	50	30	20	65	15
JAXA R 2SK4158	60	70	220	65	30	190	30
JAXA R 2SK4159	30	30	100	40	20	100	15
JAXA R 2SK4160	13	10	50	30	20	65	10
JAXA R 2SK4217	60	70	220	65	30	190	65
JAXA R 2SK4218	30	30	100	40	20	100	30
JAXA R 2SK4219	13	10	50	30	20	65	15

**Electrical Characteristics (3/3)****(Body Diode Characteristics)**

Part No.	V <sub>SD(1)</sub> (V)	t <sub>rr</sub> (ns)	Q <sub>rr</sub> (μC)
	I <sub>F</sub> = rated I <sub>D</sub> V <sub>GS</sub> =0V	I <sub>F</sub> = rated I <sub>D</sub> , V <sub>GS</sub> =0V, -di/dt=100A/μs, T <sub>ch</sub> =25°C	
	Max	Typ	Typ
JAXA R 2SK4152	1.6	520	11.0
JAXA R 2SK4153		540	9.0
JAXA R 2SK4154		390	5.0
JAXA R 2SK4155		690	13.5
JAXA R 2SK4156		800	12.0
JAXA R 2SK4157		620	6.0
JAXA R 2SK4158		1000	19.0
JAXA R 2SK4159		900	12.0
JAXA R 2SK4160		640	6.5
JAXA R 2SK4217		450	7.0
JAXA R 2SK4218		500	6.5
JAXA R 2SK4219		350	3.5

Note<sup>(1)</sup> Pulse test: Pulse width ≤ 1ms, Duty cycle ≤ 2%

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1.4 Radiation Hardness							
The radiation hardness of the products specified in this specification is as follows.							
<table> <tr> <td style="text-align: center;">Symbol R</td><td style="vertical-align: top;">           Radiation hardness assurance level            1000 Gy(Si) {<math>1 \times 10^5</math> rad(Si)}            (Dose Rate 36Gy(Si)/ h to 360Gy(Si)/ h)         </td><td colspan="2" rowspan="6"></td></tr> </table>				Symbol R	Radiation hardness assurance level 1000 Gy(Si) { $1 \times 10^5$ rad(Si)} (Dose Rate 36Gy(Si)/ h to 360Gy(Si)/ h)		
Symbol R	Radiation hardness assurance level 1000 Gy(Si) { $1 \times 10^5$ rad(Si)} (Dose Rate 36Gy(Si)/ h to 360Gy(Si)/ h)						
2 APPLICABLE DOCUMENTS							
The latest issues of documents listed below at the time of contract award or application form a part of this specification the extent specified herein.							
JAXA-QTS-2030	Semiconductor Devices, High Reliability, Space Use, General Specification for						
MIL-STD-750	Test Method Standard, Test Methods for Semiconductor Devices						
MIL-PRF-19500N	Performance Specification Semiconductor Devices, General Specification for						

### 3 REQUIREMENTS

#### 3.1 Design and Construction

The design and construction of the products shall meet the requirements specified in this paragraph and paragraph 3.3 of JAXA-QTS-2030.

##### 3.1.1 Package Configuration and Terminal Connection

The package configuration and terminal connection shall meet the requirements specified in Figures 1a, 1b and 1c.

##### 3.1.2 Terminal Materials and Finish

The material of terminals shall be Cu-W alloy. The terminals shall be finished with gold plating.

The purity of gold shall be a minimum of 99.7%. The thickness of the plating shall be a minimum of 1.27µm. This finish shall be plated with nickel as an underplating of a thickness between 1.27µm and 7.62µm.

##### 3.1.3 Electrical Characteristics

The electrical characteristics shall meet the requirements specified in Tables 1a and 1b.

#### 3.2 Marking

Marking shall be in accordance with the paragraph 3.4 of JAXA-QTS-2030, and Figures 2a, 2b and 2c.

##### 3.2.1 Marking for Inspection Lot Identification Code and Serial Number

The marking for inspection lot identification code and serial number shall be as follows.

Example:

19	01	001
a)	b)	c)
Inspection lot		Serial number
identification code		

- a) The last two digit number indicating the year the inspection started
- b) The two digit number indicating the week of sealing for the first inspection subplot (production lot) of each inspection lot. The week number is counted from the first week of January of the year.
- c) Unique three-digit number from 001 to 999 consecutively assigned for each product within the inspection lot

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3.3 Certification			
The requirements for the products to be certified shall be in accordance with paragraph 3.1 of JAXA-QTS-2030.			
<b>4 QUALITY ASSURANCE PROVISIONS</b>			
4.1 General Requirements			
The general requirements shall be in accordance with paragraph 4.1 of JAXA-QTS-2030.			
4.2 Incoming Materials Control			
The incoming materials control shall be in accordance with paragraph 4.2 of JAXA-QTS-2030.			
4.3 Manufacturing Process Control			
The manufacturing process control shall be in accordance with paragraph 4.3 of JAXA-QTS-2030.			
4.4 In-process Inspection			
The in-process inspection shall be in accordance with paragraph 4.5 of JAXA-QTS-2030.			
4.5 Screening			
The screening shall be in accordance with paragraph 4.7 of JAXA-QTS-2030. The electrical characteristics to be measured, test conditions and delta limits shall be as follows.			

## 4.5.1 Electrical Characteristics to be Measured

The following parameters shall be measured during the interim and final electrical characteristics tests for screening.

## (1) Interim electrical characteristic tests

 $T_A=+25^\circ\text{C}$ 

Measuring item	$V_{(\text{BR})\text{DSS}}$ (V)	$I_{\text{DSS}}$ ( $\mu\text{A}$ )	$I_{\text{GSS}}$ (nA)	$V_{\text{GS}(\text{th})}$ (V)	$R_{\text{DS}(\text{on})}^{(1)}$ ( $\text{m}\Omega$ )	$g_{\text{fs}}^{(1)}$ (S)	$V_{\text{SD}}^{(1)}$ (V)
MIL-STD-750 Test Method No.	3407	3413	3411	3404	3421	3475	---
Test conditions	Bias Condition C $I_D=1\text{mA}$ $V_{\text{GS}}=0\text{V}$	Bias Condition C $V_{\text{DS}}=80\%$ of rated $V_{\text{DS}}$ $V_{\text{GS}}=0\text{V}$	Bias Condition C $V_{\text{GS}}=\pm 20\text{V}$ $V_{\text{DS}}=0\text{V}$	$I_D=1\text{mA}$ $V_{\text{DS}}=V_{\text{GS}}$	$I_D=50\%$ of rated $I_D$ $V_{\text{DS}}=12\text{V}$	$I_D=50\%$ of rated $I_D$ $V_{\text{DS}}=25\text{V}$	$I_F = \text{rated } I_D$ $V_{\text{GS}}=0\text{V}$
	Min	Max	Max	Min-Max	Max	Min	
JAXA R 2SK4152	130	10	$\pm 100$	2.5-4.5	17	8	1.6
JAXA R 2SK4153	130				39	8	
JAXA R 2SK4154	130				89	4	
JAXA R 2SK4155	200				26	8	
JAXA R 2SK4156	200				62	8	
JAXA R 2SK4157	200				148	4	
JAXA R 2SK4158	250				38	8	
JAXA R 2SK4159	250				91	8	
JAXA R 2SK4160	250				223	4	
JAXA R 2SK4217	100				13	8	
JAXA R 2SK4218	100				28	8	
JAXA R 2SK4219	100				64	4	

Note<sup>(1)</sup> Pulse test: Pulse width  $\leq 1\text{ms}$ , Duty cycle  $\leq 2\%$

## (2) Final electrical characteristics test: As specified in the subgroups 1, 2 and 3 of Tables 1a and 1b.

#### 4.5.2 Test Conditions

The conditions of gate stress test, avalanche energy test, temperature cycling test, reverse bias burn-in test and burn-in test for screening test shall be as follows.

(Gate stress test is performed as part of In-process inspection.)

Gate stress test:  $V_{GS}=35V$ ,  $t=1ms$ ,  $T_A=25^\circ C$

Single pulse avalanche energy ( $E_{AS}$ ) test:  $I_{D(pulse)} = \text{rated } I_D$ ,  $V_{DD}=48V$ ,  $V_{GS}=12V$ ,  
single pulse

Initial  $T_C = +25_{+10}^{-5}^\circ C$

$$L(\text{mH}) = \left[ \frac{2E_{AS}}{(I_D)^2} \right] \left[ \frac{BV_{DSS} - V_{DD}}{BV_{DSS}} \right] \quad \text{--- Equation (1)}$$

Temperature cycling test: Condition G, 20 cycles

Reverse bias burn-in test (GS):  $T_A=150^\circ C$ ,  $V_{GS}=16V$   
 $V_{DS}=0V$ , 48hr

Burn-in test (DS):  $T_A=150^\circ C$ ,  $V_{DS}=80\%$  of rated  $V_{DS}$   
 $V_{GS}=0V$ , 240hr

#### 4.5.3 Delta Limits

The delta limits for reverse bias burn-in test and burn-in test shall be as follows.

$$\Delta I_{GSS} \leq |20\text{nA}|$$

$$\Delta I_{DSS} \leq |10\mu\text{A}|$$

$$\Delta R_{DS(on)} \leq |20\%|$$

$$\Delta V_{GS(th)} \leq |20\%|$$

#### 4.6 Qualification Test and Quality Conformance Inspection

The qualification test and the quality conformance inspection shall be in accordance with paragraphs 4.6 and 4.8 of JAXA-QTS-2030. External dimensions, electrical characteristics, test conditions and limits shall be as specified in Figure 1, and Tables 1, 2, 3 and 4.

Group C inspection and Group D inspection may be exempted when the qualification test or quality conformance inspection for the Groups C and D inspections was performed and the device passed the test within a year. Detailed requirements are specified in Table 6.

Group E inspection may be exempted in spite of chip size, when the semiconductor devices manufactured from the die of the same wafer lot have passed the Group E inspection in the qualification test or the quality conformance inspection.

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4.6.1	Electrostatic Discharge Sensitivity Test		
	Electrostatic discharge sensitivity test in the qualification test shall be performed with the following lead combination:		
	Gate and Source		
4.6.2	Radiation Hardness Test		
	Radiation test (TID: Total Dose Irradiation) level, electrical characteristics, test conditions and limits in the qualification tests and the quality conformance inspections shall be as specified in Table 5. The bias shall be maintained during the irradiation and post-irradiation electrical characteristics test. The post-irradiation electrical characteristics test shall be performed within 24 hours after the completion of irradiation.		
4.7	Change of Tests and Inspections		
	No change has been made to any test or inspection specified in appendixes A, B or C of JAXA-QTS -2030.		
4.8	Shipment after Long-term Storage		
	Shipment of the products stored at the manufacturer's site for 24 months or longer shall be in accordance with paragraph 4.9.1 of JAXA-QTS-2030.		
5	PREPARATION FOR DELIVERY		
	Preparation for delivery shall be in accordance with paragraph 5 of JAXA-QTS-2030.		
6	NOTES		
6.1	Terms and Definitions		
	The terms and definitions used herein shall be in accordance with paragraph 1.2 of JAXA-QTS-2030 and as follows.		
	(1) SEB (Single Event Burnout);		
	Burnout of the device caused by the incidence of a proton or a heavy ion, when the device is applied to an off-state voltage between drain and source.		
	(2) SEGR (Single Event Gate Rupture);		
	Breakdown of MOSFET Gate Oxide film caused by the incidence of a proton or a heavy ion, when the device is applied to a gate bias voltage between gate and source.		
6.2	Notes for Purchasers		
	The precautions to be taken by the purchaser shall be in accordance with paragraph 6.2 of JAXA-QTS-2030 and as follows.		

#### 6.2.1 Handling Instructions

The products specified in this specification contain thin oxide films and can be damaged due to electrostatic discharge (ESD). ESD protection measures shall be implemented to avoid ESD between the gate and source and between the gate and drain during transportation and other handling environments.

#### 6.3 Coordination with MIL-PRF-19500N

The comparison of qualification test items between MIL-PRF-19500N and JAXA-QTS-2030/102 is shown in Tables 7 through 11.

**Table 1a. Group A Inspection (¹)**

Gr.No	MIL-STD-750			100V Class			130V Class			200V Class			250V Class														
	Sub	Test Item	Method	JAXA R	2SK 4217	2SK 4218	2SK 4219	2SK 4152	2SK 4153	2SK 4154	2SK 4155	2SK 4156	2SK 4157	2SK 4158	2SK 4159	2SK 4160											
<b>A -1 Static Characteristics (T<sub>A</sub>=25°C)</b>				Sample Size	LTPD 3																						
-1a	Breakdown Voltage Drain to Source V <sub>DSS</sub>	3407	Conditions		Bias Condition C I <sub>D</sub> =1mA, V <sub>GS</sub> =0V																						
-1b	Gate-to-Source Leakage Current I <sub>GSS</sub>	3411	Conditions	Limits	min 100V DC			min 130V DC			min 200V DC			min 250V DC													
-1c	Drain Current I <sub>DSS</sub>	3413	Conditions		Bias Condition C V <sub>DS</sub> =80V, V <sub>GS</sub> =0V				Bias Condition C V <sub>DS</sub> =104V, V <sub>GS</sub> =0V				Bias Condition C V <sub>DS</sub> =160V, V <sub>GS</sub> =0V														
-1d	Gate to Source Voltage (Threshold) V <sub>GS(th)</sub>	3404	Conditions	Limits	max ±100nA DC																						
-1e	Static Drain to Source On-State Resistance R <sub>DS(on)</sub>	3421	Conditions		Bias Condition C V <sub>GS</sub> =V <sub>DS</sub> , I <sub>D</sub> =1mA																						
-1f	Forward Transconductance g <sub>fs</sub>	3475	Conditions		2.5 - 4.5V DC																						
-1g	Forward Voltage V <sub>SD</sub>	---	Conditions	Limits	Pulse Test(²), V <sub>GS</sub> =12V																						
<b>A -2 Static Characteristics (T<sub>A</sub>=125°C)</b>				Sample Size	LTPD 5																						
-2a	Gate-to-Source Leakage Current I <sub>GSS</sub> (125°C)	3411	Conditions		Bias Condition C V <sub>GS</sub> =±20V, V <sub>DS</sub> =0V																						
-2b	Drain Current I <sub>DSS</sub> (125°C)	3413	Conditions	Limits	max ±100nA DC																						
-2c	Gate to Source Voltage (Threshold) V <sub>GS(th)</sub> (125°C)	3404	Conditions		Bias Condition C V <sub>GS</sub> =V <sub>DS</sub> , I <sub>D</sub> =1mA				min 1.5V DC																		
-2d	Static Drain to Source On-State Resistance R <sub>DS(on)</sub> (125°C)	3421	Conditions		Pulse Test(²), V <sub>GS</sub> =12V																						

Notes(¹) The same sample may be used for all subgroups.

(²) Pulse test: Pulse width ≤ 1ms, Duty cycle ≤ 2%

**Table 1b. Group A Inspection (¹)**

Gr.No	MIL-STD-750			100V Class			130V Class			200V Class			250V Class			
	Sub	Test Item	Method	JAXA R	2SK 4217	2SK 4218	2SK 4219	2SK 4152	2SK 4153	2SK 4154	2SK 4155	2SK 4156	2SK 4157	2SK 4158	2SK 4159	2SK 4160
<b>A-3 Static Characteristics (T<sub>A</sub>=-55°C)</b>			Sample Size	LTPD 5												
-3a	Gate to Source Voltage (Threshold) V <sub>GS(th)</sub> (-55°C)	3404	Conditions	Bias Condition C V <sub>GS</sub> =V <sub>DS</sub> , I <sub>D</sub> =1mA												
-3b	Forward Transconductance g <sub>fs</sub> (-55°C)	3475	Conditions	max 5.0V DC												
<b>A-4 Dynamic Characteristics (T<sub>A</sub>=25°C)</b>			Sample Size	Pulse Test <sup>(2)</sup> , V <sub>DS</sub> =25V												
				I <sub>D</sub> 21A	I <sub>D</sub> 21A	I <sub>D</sub> 7.5A	I <sub>D</sub> 21A	I <sub>D</sub> 19.5A	I <sub>D</sub> 7.5A	I <sub>D</sub> 21A	I <sub>D</sub> 16A	I <sub>D</sub> 7A	I <sub>D</sub> 21A	I <sub>D</sub> 13A	I <sub>D</sub> 6A	
<b>A-6a Safe Operating Area Test<sup>(3)</sup></b>			Sample Size	LTPD 3												
				V <sub>DD</sub> =50V V <sub>GS</sub> =12V, R <sub>g</sub> =10Ω	V <sub>DD</sub> =65V V <sub>GS</sub> =12V, R <sub>g</sub> =10Ω	V <sub>DD</sub> =100V V <sub>GS</sub> =12V, R <sub>g</sub> =10Ω	V <sub>DD</sub> =125V V <sub>GS</sub> =12V, R <sub>g</sub> =10Ω									
				I <sub>D</sub> 42A	I <sub>D</sub> 42A	I <sub>D</sub> 15A	I <sub>D</sub> 42A	I <sub>D</sub> 39A	I <sub>D</sub> 15A	I <sub>D</sub> 42A	I <sub>D</sub> 32A	I <sub>D</sub> 14A	I <sub>D</sub> 42A	I <sub>D</sub> 26A	I <sub>D</sub> 12A	
				Limits	max		max			max			max			
				t <sub>d(on)</sub> 65ns	t <sub>d(on)</sub> 40ns	t <sub>d(on)</sub> 30ns	t <sub>d(on)</sub> 65ns	t <sub>d(on)</sub> 40ns	t <sub>d(on)</sub> 30ns	t <sub>d(on)</sub> 65ns	t <sub>d(on)</sub> 40ns	t <sub>d(on)</sub> 30ns	t <sub>d(on)</sub> 65ns	t <sub>d(on)</sub> 40ns	t <sub>d(on)</sub> 30ns	
				Rise time: t <sub>r</sub> 30ns	Rise time: t <sub>r</sub> 20ns	Rise time: t <sub>r</sub> 20ns	Rise time: t <sub>r</sub> 30ns	Rise time: t <sub>r</sub> 20ns	Rise time: t <sub>r</sub> 20ns	Rise time: t <sub>r</sub> 30ns	Rise time: t <sub>r</sub> 20ns	Rise time: t <sub>r</sub> 20ns	Rise time: t <sub>r</sub> 30ns	Rise time: t <sub>r</sub> 20ns	Rise time: t <sub>r</sub> 20ns	
				t <sub>d(off)</sub> 190ns	t <sub>d(off)</sub> 100ns	t <sub>d(off)</sub> 65ns	t <sub>d(off)</sub> 190ns	t <sub>d(off)</sub> 100ns	t <sub>d(off)</sub> 65ns	t <sub>d(off)</sub> 190ns	t <sub>d(off)</sub> 100ns	t <sub>d(off)</sub> 65ns	t <sub>d(off)</sub> 190ns	t <sub>d(off)</sub> 100ns	t <sub>d(off)</sub> 65ns	
				Fall time: t <sub>f</sub> 65ns	Fall time: t <sub>f</sub> 30ns	Fall time: t <sub>f</sub> 15ns	Fall time: t <sub>f</sub> 65ns	Fall time: t <sub>f</sub> 30ns	Fall time: t <sub>f</sub> 15ns	Fall time: t <sub>f</sub> 35ns	Fall time: t <sub>f</sub> 20ns	Fall time: t <sub>f</sub> 15ns	Fall time: t <sub>f</sub> 35ns	Fall time: t <sub>f</sub> 20ns	Fall time: t <sub>f</sub> 10ns	
<b>A-6a Safe Operating Area Test<sup>(3)</sup></b>	3474	Conditions	Sample Size	LTPD 5												
-6b	End-Point Electrical Measurements	---	Conditions	---												
<b>A-7 Other Characteristics (T<sub>A</sub>=25°C)<sup>(4)</sup></b>			Sample Size	LTPD 10												
-7a	Gate Charge (1) Gate Charge: Q <sub>g</sub> (2) Gate to Drain Charge: Q <sub>gd</sub> (3) Gate to Source Charge: Q <sub>gs</sub>	3471	Conditions	V <sub>GS</sub> =12V V <sub>DS</sub> =50V	V <sub>GS</sub> =12V V <sub>DS</sub> =65V	V <sub>GS</sub> =12V V <sub>DS</sub> =100V	V <sub>GS</sub> =12V V <sub>DS</sub> =125V	I <sub>D</sub> 42A	I <sub>D</sub> 42A	I <sub>D</sub> 15A	I <sub>D</sub> 42A	I <sub>D</sub> 39A	I <sub>D</sub> 15A	I <sub>D</sub> 42A	I <sub>D</sub> 32A	I <sub>D</sub> 14A
<b>A-7b Reverse Recovery Characteristics</b>			Sample Size	max												
				Q <sub>g</sub> 220nC	Q <sub>g</sub> 100nC	Q <sub>g</sub> 50nC	Q <sub>g</sub> 220nC	Q <sub>g</sub> 100nC	Q <sub>g</sub> 50nC	Q <sub>g</sub> 220nC	Q <sub>g</sub> 100nC	Q <sub>g</sub> 50nC	Q <sub>g</sub> 220nC	Q <sub>g</sub> 100nC	Q <sub>g</sub> 50nC	
				Q <sub>gd</sub> 70nC	Q <sub>gd</sub> 30nC	Q <sub>gd</sub> 10nC	Q <sub>gd</sub> 70nC	Q <sub>gd</sub> 30nC	Q <sub>gd</sub> 10nC	Q <sub>gd</sub> 70nC	Q <sub>gd</sub> 30nC	Q <sub>gd</sub> 10nC	Q <sub>gd</sub> 70nC	Q <sub>gd</sub> 30nC	Q <sub>gd</sub> 10nC	
				Q <sub>gs</sub> 60nC	Q <sub>gs</sub> 30nC	Q <sub>gs</sub> 13nC	Q <sub>gs</sub> 60nC	Q <sub>gs</sub> 30nC	Q <sub>gs</sub> 13nC	Q <sub>gs</sub> 60nC	Q <sub>gs</sub> 30nC	Q <sub>gs</sub> 13nC	Q <sub>gs</sub> 60nC	Q <sub>gs</sub> 30nC	Q <sub>gs</sub> 13nC	
<b>A-7b Reverse Recovery Characteristics</b>			Sample Size	I <sub>F</sub> = I <sub>D</sub> 42A	I <sub>F</sub> = I <sub>D</sub> 42A	I <sub>F</sub> = I <sub>D</sub> 15A	I <sub>F</sub> = I <sub>D</sub> 42A	I <sub>F</sub> = I <sub>D</sub> 39A	I <sub>F</sub> = I <sub>D</sub> 15A	I <sub>F</sub> = I <sub>D</sub> 42A	I <sub>F</sub> = I <sub>D</sub> 32A	I <sub>F</sub> = I <sub>D</sub> 14A	I <sub>F</sub> = I <sub>D</sub> 42A	I <sub>F</sub> = I <sub>D</sub> 26A	I <sub>F</sub> = I <sub>D</sub> 12A	
				V <sub>GS</sub> =0V -di/dt=100A/μs												
				Limits	max		max			max			max			
				t <sub>r</sub> 765ns	t <sub>r</sub> 750ns	t <sub>r</sub> 525ns	t <sub>r</sub> 765ns	t <sub>r</sub> 750ns	t <sub>r</sub> 525ns	t <sub>r</sub> 1050ns	t <sub>r</sub> 1200ns	t <sub>r</sub> 950ns	t <sub>r</sub> 1500ns	t <sub>r</sub> 1350ns	t <sub>r</sub> 950ns	
			Sample Size	Q <sub>r</sub> 10.5μC	Q <sub>r</sub> 10.0μC	Q <sub>r</sub> 5.5μC	Q <sub>r</sub> 13.0μC	Q <sub>r</sub> 12.0μC	Q <sub>r</sub> 6.5μC	Q <sub>r</sub> 20.0μC	Q <sub>r</sub> 18.0μC	Q <sub>r</sub> 9.0μC	Q <sub>r</sub> 29.0μC	Q <sub>r</sub> 18.0μC	Q <sub>r</sub> 10.0μC	

Notes (¹) The same sample may be used for all subgroups.

(²) Pulse test: Pulse width ≤ 1ms, Duty cycle ≤ 2%

(³) The samples used for subgroups A-1, A-2, and A-3 tests shall be used.

(⁴) The samples used for subgroups A-6 tests shall be used.

**Table 2a. Group B Inspection**

Gr.No	MIL-STD-750		JAXA R	100V Class			130V Class			200V Class			250V Class								
	Sub	Test Item		Method	2SK 4217	2SK 4218	2SK 4219	2SK 4152	2SK 4153	2SK 4154	2SK 4155	2SK 4156	2SK 4157	2SK 4158	2SK 4159	2SK 4160					
<b>B -1</b>	<b>External Dimensions<sup>(1)</sup></b>		Sample Size		Level I <sup>(2)</sup> 3p			Level II <sup>(2)</sup> 3p													
		2066	Conditions		See Fig. 1a, 1b, 1c																
<b>B -2</b>	<b>Resistance to Solvents<sup>(3)</sup> <sup>(4)</sup></b>		Sample Size		Level I 3p			Level II 3p													
		1022	Conditions		Solvent a, b, c																
<b>B -3b</b>	<b>Temperature Cycling (Air to Air)</b>		Sample Size		Level I 6p			Level II 6p													
		1051	Conditions		$-55^{+0.5} \text{ }^{\circ}\text{C} \leftrightarrow 25^{+10.5} \text{ }^{\circ}\text{C} \leftrightarrow 150^{+5} \text{ }^{-0} \text{ }^{\circ}\text{C}$ 100 cycles																
<b>-3c</b>	<b>Surge Test</b> (1) Gate Shock	4066	Conditions		$V_{GS}=35\text{V}$																
	(2) Avalanche	3470	Conditions		$V_{DS}=48\text{V}, \ L = \text{See paragraph 4.5.2, Equation (1), } R_g=10\Omega$																
<b>-3d</b>	<b>Hermetic Seal</b> (1) Fine		1071	Conditions	Condition H																
			Limits		max $1 \times 10^{-3} \text{ Pa} \cdot \text{cm}^3/\text{s}$																
<b>-3e</b>	<b>End-Point Electrical Measurements</b>	---	Conditions		Condition C																
	<b>Decap-Internal Visual and mechanical inspection</b>		2075 2071	Conditions	---																
<b>-3g</b>	<b>Bond Strength</b>		2037	Conditions	Condition D																
			Limits		Gate Wire $>90\text{gf}$																
<b>-3h</b>	<b>SEM<sup>(1)</sup></b>	2077	Conditions		Source Wire $>300\text{gf}   >300\text{gf}   >90\text{gf}   >300\text{gf}   >300\text{gf}   >90\text{gf}   >300\text{gf}   >90\text{gf}   >300\text{gf}   >90\text{gf}$																
	<b>Die Shear</b>		2017	Conditions	---																
<b>-3i</b>			Sample Size		Level I 3p Level II 3p																
			Limits		min $2.5\text{kgf}$																
<b>B -4</b>	<b>Solderability<sup>(3)</sup> <sup>(4)</sup></b>		Sample Size		Level I 6 terminals <sup>(5)</sup> Level II 6 terminals <sup>(5)</sup>																
		2026	Conditions		---																

Notes<sup>(1)</sup> The test may be performed using the samples prior to inspection lot formation.<sup>(2)</sup> Level I and Level II shall be applicable to the qualification test and the quality conformance inspection, respectively. (See paragraphs C.3.2 and C.3.3 of JAXA-QTS-2030)<sup>(3)</sup> Electrical reject products from the same inspection lot may be used.<sup>(4)</sup> When Electrical reject products are used, the samples shall be exposed to the same thermal environments as the experience in all thermal tests required in the screening test.<sup>(5)</sup> This test shall be performed for each 3 terminals from 2 devices.

**Table 2b. Group B Inspection**

Gr.No	MIL-STD-750			100V Class			130V Class			200V Class			250V Class						
	Sub	Test Item	Method	JAXA R	2SK 4217	2SK 4218	2SK 4219	2SK 4152	2SK 4153	2SK 4154	2SK 4155	2SK 4156	2SK 4157	2SK 4158	2SK 4159	2SK 4160			
<b>B -5a</b>	<b>Intermittent Operation Life</b>		Sample Size		Level I LTPD 10			Level II 12p											
		1042	Conditions		Condition D, 2000 cycles <sup>(1)</sup>			Minimum On time: 30 seconds											
<b>-5b</b>	<b>End-Point Electrical Measurements</b>	---	Conditions		Same as Gr.A-1														
<b>B -6c</b>	<b>Accelerated Steady-state</b>		Sample Size		Level I LTPD 10			Level II 12p											
	<b>Gate Stress (High Temp. GS)</b>		1042	Conditions	V <sub>GS</sub> =20V, T <sub>A</sub> =150°C, 48hr			or V <sub>GS</sub> =20V, T <sub>A</sub> =175°C, 24hr											
<b>-6d</b>	<b>End-Point Electrical Measurements</b>	---	Conditions		Same as Gr.A-1														
<b>-6e</b>	<b>Accelerated Steady-state Reverse Bias (DS)</b>	1042	Conditions		V <sub>DS</sub> =100V		V <sub>DS</sub> =130V		V <sub>DS</sub> =200V		V <sub>DS</sub> =250V	T <sub>A</sub> =150°C, 240hr	or T <sub>A</sub> =175°C, 120hr						
<b>-6f</b>	<b>End-Point Electrical Measurements</b>	---	Conditions		Same as Gr.A-1														
<b>-6g</b>	<b>Bond Strength</b>		Sample Size		20 wires														
		2037	Conditions	Limits	Condition D			Gate Wire >90gf											
					Source Wire			>300gf   >300gf   >90gf   >300gf   >300gf   >90gf   >300gf   >90gf   >300gf   >300gf   >90gf   >300gf   >300gf   >90gf   >300gf   >300gf   >90gf											
<b>B -7</b>	<b>Thermal impedance Z<sub>th(ch-c)</sub>(ΔV<sub>SD</sub>)</b>		Sample Size		Level I LTPD 10			Level II 8p											
		3161	Conditions		T <sub>A</sub> =25°C														
			Limits		max (°C/W)	0.5	0.83	1.67	max (°C/W)	0.5	0.83	1.67	max (°C/W)	0.5	0.83	1.67	max (°C/W)	0.5	0.83

Note<sup>(1)</sup> If the samples are also used for “Intermittent operating life test” of C1-1 in the Group C inspection, the test shall be performed up to 6000 cycles.

**Table 3. Group C Inspection**

Gr.No	MIL-STD-750			100V Class			130V Class			200V Class			250V Class														
	Sub	Test Item	Method	JAXA R	2SK 4217	2SK 4218	2SK 4219	2SK 4152	2SK 4153	2SK 4154	2SK 4155	2SK 4156	2SK 4157	2SK 4158	2SK 4159	2SK 4160											
<b>C 1-1a</b>	<b>Intermittent Operation Life</b>			Sample Size	Level I LTPD 10																						
				1042	Level II LTPD 10																						
<b>1-1b</b>	<b>End-Point Electrical Measurements</b>	---	Conditions		Condition D, 6000 cycles (¹) Minimum On time: 30 seconds																						
<b>C 1-2a</b>	<b>Steady-state Bias Life test (high temp. GS applied) (²)</b>			Sample Size	Level I LTPD 5																						
<b>1-2b</b>	<b>End-Point Electrical Measurements</b>	---	Conditions	1042	V <sub>GS</sub> =16V T <sub>A</sub> =150°C, 1000hr																						
<b>1-2c</b>	<b>Steady-state Bias Life test (high temp. DS applied) (²)</b>	1042	Conditions		V <sub>DS</sub> =80V	V <sub>DS</sub> =104V	V <sub>DS</sub> =160V	V <sub>DS</sub> =200V	T <sub>A</sub> =150°C, 1000hr																		
<b>1-2d</b>	<b>End-Point Electrical Measurements</b>	---	Conditions		Same as Gr.A-1																						
<b>C -2a</b>	<b>Temperature Cycling</b>			Sample Size	Level I 12p																						
<b>-2b</b>	<b>Hermetic Seal (1) Fine</b>	1071	Conditions	1051	Level II NA																						
					-55 <sup>+0</sup> <sub>-5</sub> °C ↔ 25 <sup>+10</sup> <sub>-5</sub> °C ↔ 150 <sup>+5</sup> <sub>-0</sub> °C 100 cycles																						
<b>-2c</b>	<b>(2) Gross</b>	1071	Conditions	Limits	max 1x10 <sup>-3</sup> Pa·cm <sup>3</sup> /s																						
	<b>End-Point Electrical Measurements (³)</b>		Conditions		Condition H																						
<b>C -3</b>	<b>Thermal Impedance (⁴) (⁵) Z<sub>th(ch-c)</sub>(ΔV<sub>SD</sub>)</b>			Sample Size	Level I LTPD 10																						
	3161	Conditions			Level II 8p																						
					T <sub>A</sub> =25°C																						
			Limits		max (°C/W)	max (°C/W)	max (°C/W)	max (°C/W)	max (°C/W)	max (°C/W)	max (°C/W)	max (°C/W)	max (°C/W)	max (°C/W)	max (°C/W)												
					0.5	0.83	1.67	0.5	0.83	1.67	0.5	0.83	1.67	0.5	0.83	1.67											
<b>C -4a</b>	<b>Safe Operating Area Test (⁶)</b>			Sample Size	Level I LTPD 10																						
<b>-4b</b>	<b>End-Point Electrical Measurements (⁶)</b>	3474	Conditions		Level II LTPD 10																						
	---																										
<b>C -6a</b>	<b>Electric Discharge Sensitivity Classification</b>			Sample Size	Level I 3p																						
<b>-6b</b>	<b>End-Point Electrical Measurements</b>	1020	Conditions		Level II NA																						
					V <sub>GS</sub> ±2750V   ±1000V   ±500V   ±2750V   ±1000V   ±500V   ±2750V   ±1000V   ±500V   ±2750V   ±1000V   ±500V																						
	V <sub>DS</sub> =0V																										
	Same as Gr.A-1																										

Notes(¹) For the quality conformance inspection, the cycles may be reduced to 2000 cycles as a minimum.

(²) The legibility of the marking shall not apply.

(³) This test may be conducted prior to the hermetic seal.

(⁴) Thermal impedance curve shall be obtained during the qualification test.

(⁵) If the inspection lot is the one used in the Group B inspection, this test may be exempted.

(⁶) This test may be exempted if performed in the Group A inspection.

**Table 4a. Group D Inspection**

Gr.No	MIL-STD-750		JAXA R	100V Class			130V Class			200V Class			250V Class			
	Sub	Test Item		Method	JAXA R		2SK 4217	2SK 4218	2SK 4219	2SK 4152	2SK 4153	2SK 4154	2SK 4155	2SK 4156	2SK 4157	2SK 4158
D -1a	(Glass Strain)	Thermal Shock	Sample Size	Level I LTPD 15										Level II LTPD 15		
				1056	Conditions	Condition B, 15 cycles										
-1b	Temperature Cycling	1051	Conditions	-55 <sup>+0</sup> <sub>-5</sub> °C ↔ 25 <sup>+10</sup> <sub>-5</sub> °C ↔ 150 <sup>+5</sup> <sub>-0</sub> °C 45 cycles												
-1d	Moisture Resistance	1021	Conditions	(MIL-STD-202, Method 106)												
-1e	(1) Fine	Hermetic Seal	1071	Conditions	Condition H											
					Limits	max 1x10 <sup>-3</sup> Pa·cm <sup>3</sup> /s										
-1f	Visual Inspection	1051 1021	Conditions	Condition C												
				---												
-1g	End-Point Electrical Measurements	---	Conditions	Same as Gr.A-1												
D -2a	Shock <sup>(1)</sup>	Sample Size	Level I LTPD 15										Level II LTPD 15			
			2016	Conditions	No Operating, 14700m/s <sup>2</sup> (1500G) 5 blows in each orientation, X <sub>1</sub> , Y <sub>1</sub> , Y <sub>2</sub> and Z <sub>1</sub>											
-2b	Vibration, Variable Frequency <sup>(1)</sup>	2056	Conditions	100 to 2000 Hz, 4min 196 m/s <sup>2</sup> (20G) 4 blows in each orientation X,Y,Z												
-2c	Constant Acceleration <sup>(1)</sup>	2006	Conditions	98100m/s <sup>2</sup> (10000G) X <sub>1</sub> , Y <sub>1</sub> , Y <sub>2</sub> and Z <sub>1</sub> orientation												
-2d	(1) Fine	1071	Conditions	Condition H												
				Limits	max 1x10 <sup>-3</sup> Pa·cm <sup>3</sup> /s											
-2e	(2) Gross	1071	Conditions	Condition C												
				---												
-2f	End-Point Electrical Measurements <sup>(1)</sup>	---	Conditions	Same as Gr.A-1												
D -3a	Salt Atmosphere <sup>(2)</sup>	Sample Size	Level I LTPD 15										Level II LTPD 15			
			1041	Conditions	35°C, 24hr Rate of salt deposit=10 to 50g/m <sup>2</sup> /24hr											

Notes<sup>(1)</sup> Samples used for subgroup 1 may be used.<sup>(2)</sup> Electrical reject products from the same inspection lot may be used.

**Table 4b. Group D Inspection**

Gr.No	MIL-STD-750		JAXA R	100V Class			130V Class			200V Class			250V Class		
	Sub	Test Item		Method	2SK 4217	2SK 4218	2SK 4219	2SK 4152	2SK 4153	2SK 4154	2SK 4155	2SK 4156	2SK 4157	2SK 4158	2SK 4159
<b>D -4</b>	<b>Barometric Pressure (reduced)</b>		Sample Size										Level I 3p		
		1001		Conditions										Level II NA	
<b>D -5</b>	<b>Internal Water Vapor (¹)</b>		Sample Size				Not applicable for devices with rated voltage ≤ 200V.						8mmHg		
		1018		Conditions										60sec (minimum) $V_{DS}=250V$ , $V_{GS}=0V$	
<b>D -6a</b>	<b>Resistance to Soldering Heat</b>		Sample Size				Level I 3p			Level II NA					
		2031		Conditions							240°C, 10s				
<b>-6b</b>	<b>Visual Inspection</b>	---	Conditions										---		
<b>-6c</b>	<b>Hermetic Seal (1) Fine</b>	1071	Conditions				Condition H								
							max $1 \times 10^{-3} \text{Pa}\cdot\text{cm}^3/\text{s}$								
<b>-6d</b>	<b>(2) Gross</b>	1071	Conditions				Condition C								
	<b>End-Point Electrical Measurements</b>						Same as Gr.A-1								

Note(¹) Electrical reject products from the same inspection lot may be used.

**Table 5. Group E Inspection**

Gr.No	MIL-STD-750			100V Class			130V Class			200V Class			250V Class			
	Sub	Test Item	Method	JAXA R	2SK 4217	2SK 4218	2SK 4219	2SK 4152	2SK 4153	2SK 4154	2SK 4155	2SK 4156	2SK 4157	2SK 4158	2SK 4159	2SK 4160
<b>E -1a</b>	Total Dose Irradiation (TID)		Sample Size		Level I 4 p(¹)			Level II 4 p(¹)								
		1019	Conditions		Total Dose $1 \times 10^3 \text{Gy(Si)}$			Dose Rate 36Gy(Si)/h to 360Gy(Si)/h								
					Bias Condition (during irradiation, after irradiation)			(a) $V_{DS}=0V$ , $V_{GS}=20V$			(b) $V_{DS}=0V$ , $V_{GS}=-20V$			(c) $V_{DS}=80V$ , $V_{GS}=0V$		
					(c) $V_{DS}=104V$ , $V_{GS}=0V$			(c) $V_{DS}=160V$ , $V_{GS}=0V$			(c) $V_{DS}=200V$ , $V_{GS}=0V$					
<b>-1b</b>	<b>End-Point Electrical Measurements</b>				Within 24hr after irradiation											
(1)	Breakdown Voltage Drain to Source	3407	Conditions		Bias Condition C $I_D=1\text{mA}$ , $V_{GS}=0V$											
	$V_{DS}$		Limits		min 100V DC			min 130V DC			min 200V DC			min 250V DC		
(2)	Gate-to-Source Leakage Current	3411	Conditions		Bias Condition C $V_{GS}=\pm 20V$ , $V_{DS}=0V$											
	$I_{GS}$		Limits		max $\pm 100\text{nA}$ DC											
(3)	Drain Current	3413	Conditions		Bias Condition C $V_{DS}=80V$ , $V_{GS}=0V$			Bias Condition C $V_{DS}=104V$ , $V_{GS}=0V$			Bias Condition C $V_{DS}=160V$ , $V_{GS}=0V$			Bias Condition C $V_{DS}=200V$ , $V_{GS}=0V$		
	$I_{DS}$		Limits											max 10 $\mu\text{A}$ DC		
(4)	Gate to Source Voltage (Threshold)	3404	Conditions		Bias Condition C $V_{GS}=V_{DS}$ , $I_D=1\text{mA}$											
	$V_{GS(\text{th})}$		Limits					min 1.5V DC						Δ $V_{GS(\text{th})}$ max 2.0V		
(5)	Static Drain to Source On-State Resistance	3421	Conditions		Pulse Test <sup>(²)</sup> , $V_{GS}=12V$											
	$R_{DS(\text{on})}$				$I_D$			21A 21A 7.5A			$I_D$			21A 16A 7A		
			Limits		max (mΩ)			17 39 89			max (mΩ)			26 62 148		
					13 28 64						max (mΩ)			38 91 223		

Notes<sup>(¹)</sup> This test shall be performed for each single wafer lot. When an inspection lot consists of multiple inspection sublots, one inspection subplot may be performed this test.

<sup>(²)</sup> Pulse test: Pulse width ≤ 1ms, Duty cycle ≤ 2%

**Table 6. Exemption of Quality Conformance Inspection**

When the qualification test or the quality conformance inspection for products specified as following Table was initiated within a year from the completion date of the screening test for the inspection lot, and the device passed the test or inspection, the corresponding tests may be exempted.

**Table 7a. Qualification Test : Group A Inspection**

MIL-PR F -19500N Gr.No. (1) Sub			MIL-STD-750			130V Class			200V Class			250V Class		
						Test Item	Method	JAXA R	2SK4152	2SK4153	2SK4154	2SK4155	2SK4156	2SK4157
<b>A -2</b>	A-1	<b>Static Characteristics</b> ( $T_A=25^\circ\text{C}$ )		Sample Size	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs
	-2a	Breakdown Voltage Drain to Source $V_{DSS}$	3407	Conditions	Bias Condition C $I_D=1\text{mA}$ , $V_{GS}=0\text{V}$			min 130V DC			min 200V DC			min 250V DC
<b>-2b</b>	A-1b	Gate Current $I_{GSS}$	3411	Conditions	Bias Condition C $V_{GS}=\pm 20\text{V}$ , $V_{DS}=0\text{V}$			max $\pm 100\text{nA}$ DC			Bias Condition C $V_{DS}=160\text{V}$ , $V_{GS}=0\text{V}$			Bias Condition C $V_{DS}=200\text{V}$ , $V_{GS}=0\text{V}$
	-2c	Drain Current $I_{DSS}$	3413	Conditions	Bias Condition C $V_{DS}=104\text{V}$ , $V_{GS}=0\text{V}$			Bias Condition C $V_{DS}=160\text{V}$ , $V_{GS}=0\text{V}$			Bias Condition C $V_{DS}=200\text{V}$ , $V_{GS}=0\text{V}$			max 10 $\mu\text{A}$ DC
<b>-2d</b>	A-1d	Gate to Source Voltage (Threshold) $V_{GS(\text{th})}$	3404	Conditions	Bias Condition C $V_{GS}=V_{DS}$ , $I_D=1\text{mA}$			2.5 - 4.5V DC			Bias Condition C $V_{GS}=V_{DS}$ , $I_D=1\text{mA}$			
	-2e	Static Drain to Source On-State Resistance $R_{DS(on)}$	3421	Conditions	Pulse Test <sup>(2)</sup> , $V_{GS}=12\text{V}$			$I_D$ 21A   19.5A   7.5A			$I_D$ 21A   16A   7A			$I_D$ 21A   13A   6A
<b>-2f</b>	A-1f	Forward Transconductance $g_{fs}$	3475	Conditions	Pulse Test <sup>(2)</sup> , $V_{DS}=25\text{V}$			$I_D$ 21A   19.5A   7.5A			$I_D$ 21A   16A   7A			$I_D$ 21A   13A   6A
	-2g	Forward Voltage $V_{SD}$	---	Conditions	Pulse Test <sup>(2)</sup> , $V_{GS}=0\text{V}$			$I_D$ 42A   39A   15A			$I_D$ 42A   32A   14A			$I_D$ 42A   26A   12A
<b>A -3</b>	A-2	<b>Static Characteristics</b> ( $T_A=-55, 125^\circ\text{C}$ )		Sample Size	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs
	A-3a	Gate to Source Voltage (Threshold) $V_{GS(\text{th})}$ (-55°C)	3404	Conditions	Bias Condition C $V_{GS}=V_{DS}$ , $I_D=1\text{mA}$			max 5.0V DC			Bias Condition C $V_{GS}=V_{DS}$ , $I_D=1\text{mA}$			
<b>-3b</b>	A-3b	Forward Transconductance $g_{fs}$ (-55°C)	3475	Conditions	Pulse Test <sup>(2)</sup> , $V_{DS}=25\text{V}$			$I_D$ 21A   19.5A   7.5A			$I_D$ 21A   16A   7A			$I_D$ 21A   13A   6A
	-3c	A-2a	Gate Current $I_{GSS}$ (125°C)	3411	Conditions	Bias Condition C $V_{GS}=\pm 20\text{V}$ , $V_{DS}=0\text{V}$			min $\pm 100\text{nA}$ DC			Bias Condition C $V_{GS}=\pm 20\text{V}$ , $V_{DS}=0\text{V}$		
<b>-3d</b>	A-2b	Drain Current $I_{DSS}$ (125°C)	3413	Conditions	Bias Condition C $V_{DS}=104\text{V}$ , $V_{GS}=0\text{V}$			Bias Condition C $V_{DS}=160\text{V}$ , $V_{GS}=0\text{V}$			Bias Condition C $V_{DS}=200\text{V}$ , $V_{GS}=0\text{V}$			max 25 $\mu\text{A}$ DC
	-3e	A-2c	Gate to Source Voltage (Threshold) $V_{GS(\text{th})}$ (125°C)	3404	Conditions	Bias Condition C $V_{GS}=V_{DS}$ , $I_D=1\text{mA}$			min 1.5V DC			Bias Condition C $V_{GS}=V_{DS}$ , $I_D=1\text{mA}$		
<b>-3f</b>	A-2d	Static Drain to Source On-State Resistance $R_{DS(on)}$ (125°C)	3421	Conditions	Pulse Test <sup>(2)</sup> , $V_{GS}=12\text{V}$			$I_D$ 21A   19.5A   7.5A			$I_D$ 21A   16A   7A			$I_D$ 21A   13A   6A
	-3g	-	-	Limits	max 31mΩ   71mΩ   162mΩ			max 52mΩ   125mΩ   297mΩ			max 76mΩ   183mΩ   448mΩ			

Notes<sup>(1)</sup> The symbols refer to the test method number in JAXA-QTS-2030C.

(2) Pulse width ≤ 1ms, Duty cycle ≤ 2%

**Table 7b. Qualification Test : Group A Inspection**

MIL-PRF -19500N Gr.No. Sub	2030C Gr.No.	MIL-STD-750			130V Class			200V Class			250V Class				
					Test Item	Method	JAXA R	2SK4152	2SK4153	2SK4154	2SK4155	2SK4156	2SK4157		
					116pcs	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs		
<b>A -4</b>	<b>A-4</b>	<b>Dynamic Characteristics</b> ( $T_A=25^\circ\text{C}$ )			Sample Size	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs	116pcs		
		Switching Time Test	3472	Conditions	$V_{DD}=65\text{V}$			$V_{DD}=100\text{V}$			$V_{DD}=125\text{V}$				
		(1) Turn-on $t_{d(on)}$		$V_{GS}=12\text{V}, R_g=10\Omega$			$V_{GS}=12\text{V}, R_g=10\Omega$			$V_{GS}=12\text{V}, R_g=10\Omega$					
		Rise time: $t_r$		$I_D$			$I_D$			$I_D$					
		(2) Turn-off $t_{d(off)}$		42A	39A	15A	42A	32A	14A	42A	26A	12A			
		Fall time: $t_f$		max			max			max					
		$t_{d(on)}$		65ns	40ns	30ns	65ns	40ns	30ns	65ns	40ns	30ns			
		$t_r$		30ns	20ns	20ns	30ns	20ns	20ns	30ns	20ns	20ns			
		$t_{d(off)}$		190ns	100ns	65ns	190ns	100ns	65ns	190ns	100ns	65ns			
		$t_f$		65ns	30ns	15ns	35ns	20ns	15ns	30ns	15ns	10ns			
<b>A -5a</b>	<b>A-6a</b>	<b>Safe Operating Area test</b>			Sample Size	15pcs	15pcs	15pcs	15pcs	15pcs	15pcs	15pcs	15pcs		
					3474	Conditions			---			---			
		<b>End-Point Electrical Measurements</b>			---	Same as Gr.A-2									
<b>A -7</b>	<b>A-7</b>	<b>Dynamic Characteristics</b> ( $T_A=25^\circ\text{C}$ )			Sample Size	8pcs	8pcs	8pcs	8pcs	8pcs	8pcs	8pcs	8pcs		
		<b>A-7a</b> Gate Charge (1) $Q_g$ (2) $Q_{gd}$ (3) $Q_{gs}$	3471	Conditions	$V_{GS}=12\text{V}$			$V_{GS}=12\text{V}$			$V_{GS}=12\text{V}$				
				$V_{DS}=65\text{V}$			$V_{DS}=100\text{V}$			$V_{DS}=125\text{V}$					
				$I_D$			$I_D$			$I_D$					
				42A	39A	15A	42A	32A	14A	42A	26A	12A			
				max			max			max					
		<b>A-7b</b> Reverse Recovery Characteristics (1) $t_{rr}$ (2) $Q_{rr}$	3473	Conditions	$I_F = I_D$			$I_F = I_D$			$I_F = I_D$				
					42A	39A	15A	42A	32A	14A	42A	26A	12A		
					$V_{GS}=0\text{V}$			$-di/dt=100\text{A}/\mu\text{s}$							
					max			max			max				
					$t_{rr}$	765ns	750ns	525ns	1050ns	1200ns	950ns	1500ns	1350ns	950ns	
					$Q_{rr}$	13.0 $\mu\text{C}$	12.0 $\mu\text{C}$	6.5 $\mu\text{C}$	20.0 $\mu\text{C}$	18.0 $\mu\text{C}$	9.0 $\mu\text{C}$	29.0 $\mu\text{C}$	18.0 $\mu\text{C}$	10.0 $\mu\text{C}$	

**Table 8a. Qualification Test : Group B Inspection**

MIL-PR-F-1950N			2030C Gr.No.	MIL-STD-750			130V Class			200V Class			250V Class			
Sub	Test Item	Method		JAXA R	2SK4152	2SK4153	2SK4154	2SK4155	2SK4156	2SK4157	2SK4158	2SK4159	2SK4160			
<b>B -1</b>	<b>B-1</b>	<b>External Dimensions</b> <sup>(1)</sup>		Sample Size	---	---	---	22pcs	22pcs	22pcs	---	---	---			
			2066	Conditions	Omitted (Tested in 200V class because of the same package.)			---			Omitted (Tested in 200V class because of the same package.)					
<b>B -2a</b>	<b>B-4</b>	<b>Solderability</b> <sup>(1) (2)</sup>		Sample Size	15pcs	15pcs	15pcs	---	---	---	---	---	---			
			2026	Conditions	---			Omitted (Tested in 130V class because of the same package.)			Omitted (Tested in 130V class because of the same package.)					
<b>-2b</b>	<b>B-2</b>	<b>Resistance to Solvents</b> <sup>(1) (2)</sup>		1022	Conditions	---			Omitted (Tested in 130V class because of the same package.)			Omitted (Tested in 130V class because of the same package.)				
<b>B -3b</b>	<b>B-3b</b>	<b>Temperature Cycling</b> <sup>(Air to Air)</sup>		Sample Size	---	---	---	22pcs	22pcs	22pcs	---	---	---			
			1051	Conditions	Omitted (Tested in 200V class because of the same package.)			$-55^{+0.5}{}^{\circ}\text{C} \leftrightarrow 25^{+10.5}{}^{\circ}\text{C} \leftrightarrow 150^{+5.0}{}^{\circ}\text{C}$ 100 cycles			Omitted (Tested in 200V class because of the same package.)					
<b>-3c</b>	<b>B-3c</b>	<b>Surge Test</b> (1) Gate Shock	4066	Conditions	Omitted (Tested in 200V class because of the same package.)			$V_{GS}=35\text{V}$			Omitted (Tested in 200V class because of the same package.)					
			4066	Conditions	Omitted (Tested in 200V class because of the same package.)			$V_{DS}=100\text{V}$ $I_D(\text{pulse})$ 42A   32A   14A $L=100\mu\text{H}, R_g=10\Omega$			Omitted (Tested in 200V class because of the same package.)					
<b>-3d</b>	<b>B-3d</b>	<b>Hermetic Seal</b> (1) Fine	1071	Conditions	Omitted (Tested in 200V class because of the same package.)			Condition H			Omitted (Tested in 200V class because of the same package.)					
				Limits	max $1 \times 10^{-3}\text{Pa}\cdot\text{cm}^3/\text{s}$			Condition C			Omitted (Tested in 200V class because of the same package.)					
<b>-3e</b>	<b>B-3e</b>	<b>End-Point Electrical Measurements</b>	---	Conditions	Omitted (Tested in 200V class because of the same package.)			Same as Gr.A-2			Omitted (Tested in 200V class because of the same package.)					
<b>-3f</b>	<b>B-3f</b>	<b>Decap-Internal Visual and mechanical inspection</b>	2075 2071	Conditions	Omitted (Tested in 200V class because of the same package.)			---			Omitted (Tested in 200V class because of the same package.)					
<b>-3g</b>	<b>B-3g</b>	<b>Bond Strength</b>	2037	Conditions	Omitted (Tested in 200V class because of the same package.)			Condition D			Omitted (Tested in 200V class because of the same package.)					
				Limits	Gate Wire $>90\text{gf}$ Source Wire $>300\text{gf}   >300\text{gf}   >90\text{gf}    >300\text{gf}   >300\text{gf}   >90\text{gf}    >300\text{gf}   >300\text{gf}   >90\text{gf}$			After bond strength test								
<b>-3h</b>	<b>B-3h</b>	<b>SEM</b>	2077	Conditions	Omitted (Tested in 200V class because of the same package.)			---			Omitted (Tested in 200V class because of the same package.)					
<b>-3i</b>	<b>B-3i</b>	<b>Die Shear</b>	2017	Conditions	Omitted (Tested in 200V class because of the same package.)			---			Omitted (Tested in 200V class because of the same package.)					
				Limits	min $2.5\text{kgf}$											

Notes <sup>(1)</sup> Electrical reject products from the same inspection lot may be used.

(2) When electrical reject products are used, the samples shall be exposed to the same thermal environments as the experience in all thermal tests required in the screening test.

**Table 8b. Qualification Test : Group B Inspection**

MIL-PR F -19500N Gr.No.	2030C Gr.No.	MIL-STD-750			130V Class			200V Class			250V Class				
					Test Item	Method	JAXA R	2SK4152	2SK4153	2SK4154	2SK4155	2SK4156	2SK4157		
		Sub	Intermittent Operation Life	Sample Size	8pcs	8pcs	8pcs	8pcs	8pcs	8pcs	8pcs	8pcs	8pcs	8pcs	
<b>B -4a</b>	B-5a	1042	Conditions	1042	Condition D, 2000 cycles Refer to the result of Gr.C-6.										
					Refer to the result of Gr.C-6.										
<b>B -5a</b>	B-6c	1042	Conditions	1042	V <sub>GS</sub> =20V T <sub>A</sub> =150°C , 48hr										
					Same as Gr.A-2										
<b>-5b</b>	B-6d	---	Conditions	---	Same as Gr.A-2										
					V <sub>DS</sub> =130V    V <sub>DS</sub> =200V    V <sub>DS</sub> =250V T <sub>A</sub> =150°C, 240hr										
<b>-5c</b>	B-6e	1042	Conditions	1042	Same as Gr.A-2										
					Condition D Gate Wire >90gf										
<b>-5d</b>	B-6f	---	Conditions	---	Source Wire >300gf   >300gf   >90gf   >300gf   >300gf   >90gf   >300gf   >300gf   >90gf										
					Condition D Gate Wire >90gf										
<b>-5e</b>	B-6g	2037	Conditions	2037	Condition D Gate Wire >90gf										
					Source Wire >300gf   >300gf   >90gf   >300gf   >300gf   >90gf   >300gf   >300gf   >90gf										
<b>B -6</b>	B-7	Z <sub>th(ch-c)</sub> (ΔV <sub>SD</sub> )	3161	Conditions	Sample Size	22pcs	22pcs	22pcs	22pcs	22pcs	22pcs	22pcs	22pcs	22pcs	
						T <sub>A</sub> =25°C									
						max 0.5°C/W   0.83°C/W   1.67°C/W			max 0.5°C/W   0.83°C/W   1.67°C/W			max 0.5°C/W   0.83°C/W   1.67°C/W			

**Table 9a. Qualification Test : Group C Inspection**

MIL-PR F -19500N Gr.No.	2030C Gr.No.	MIL-STD-750			130V Class			200V Class			250V Class				
					Test Item	Method	JAXA R	2SK4152	2SK4153	2SK4154	2SK4155	2SK4156	2SK4157		
		Sub	B-1	External Dimensions <sup>(1)</sup>	Sample Size	2066	Conditions	---	---	---	---	---	---		
C -1								---	---	---	---	---	---		
								Performed in Gr.B-1 test.							
C -2a	D-1a	Thermal Shock (Glass Strain)		Sample Size	1056	Conditions		---	---	---	---	---	22pcs	22pcs	22pcs
								Omitted (Tested in 250V class because of the same package.)			Omitted (Tested in 250V class because of the same package.)			Condition B, 25 cycles	
-2b	D-1b	Temperature Cycling	1051	Conditions				Omitted (Tested in 250V class because of the same package.)			Omitted (Tested in 250V class because of the same package.)			-55 <sup>+0.5</sup> °C → 25 <sup>+10.5</sup> °C → 150 <sup>+5.0</sup> °C 45 cycles	
-2d	D-1d	Moisture Resistance	1021	Conditions				Omitted (Tested in 250V class because of the same package.)			Omitted (Tested in 250V class because of the same package.)			(MIL-STD-202 Method 106)	
-2e	D-1e	Hermetic Seal (1) Fine	1071	Conditions		Limits		Omitted (Tested in 250V class because of the same package.)			Omitted (Tested in 250V class because of the same package.)			Condition H	
														max $1 \times 10^{-3}$ Pa·cm <sup>3</sup> /s	
		(2) Gross	1071	Conditions				Omitted (Tested in 250V class because of the same package.)			Omitted (Tested in 250V class because of the same package.)			Condition C	
-2f	D-1g	End-Point Electrical Measurements	---	Conditions				Omitted (Tested in 250V class because of the same package.)			Omitted (Tested in 250V class because of the same package.)			Same as Gr.A-2	
C -3a	D-2a	Shock		Sample Size	2016	Conditions	22pcs	22pcs	22pcs	22pcs	---	---	---	---	---
							No Operating, 14710m/s <sup>2</sup> (1500G) X <sub>1</sub> , Y <sub>1</sub> , Y <sub>2</sub> , Z <sub>1</sub> orientation 5 blows	Omitted (Tested in 130V class because of the same package.)			Omitted (Tested in 130V class because of the same package.)			Omitted (Tested in 130V class because of the same package.)	
-3b	D-2b	Vibration, Variable Frequency	2056	Conditions			100 to 2000 Hz 196.1 m/s <sup>2</sup> (20G)	Omitted (Tested in 130V class because of the same package.)			Omitted (Tested in 130V class because of the same package.)			Omitted (Tested in 130V class because of the same package.)	
-3c	D-2c	Constant Acceleration	2006	Conditions			98066.5m/s <sup>2</sup> (10000G) X <sub>1</sub> , Y <sub>1</sub> , Y <sub>2</sub> , Z <sub>1</sub> orientation	Omitted (Tested in 130V class because of the same package.)			Omitted (Tested in 130V class because of the same package.)			Omitted (Tested in 130V class because of the same package.)	
-3d	D-2f	End-Point Electrical Measurements	---	Conditions			Same as Gr.A-2	Omitted (Tested in 130V class because of the same package.)			Omitted (Tested in 130V class because of the same package.)			Omitted (Tested in 130V class because of the same package.)	

Note<sup>(1)</sup> Electrical reject products from the same inspection lot may be used.

**Table 9b. Qualification Test : Group C Inspection**

MIL-PRF-19500N Gr.No.	2030C Gr.No.	MIL-STD-750			130V Class			200V Class			250V Class			
		Test Item	Method	JAXA R	2SK4152	2SK4153	2SK4154	2SK4155	2SK4156	2SK4157	2SK4158	2SK4159	2SK4160	
<b>C -4</b>	D-3a	<b>Salt Atmosphere</b> ( <sup>1</sup> )	Sample Size	15pcs	15pcs	15pcs	---	---	---	---	---	---	---	
				1041	Conditions	35°C, 24hr Rate of salt deposit = 10 to 50g/m <sup>2</sup> /24hr		Omitted (Tested in 130V class because of the same package.)			Omitted (Tested in 130V class because of the same package.)			
<b>C -5</b>	C-3	<b>Thermal Impedance</b> $Z_{th(ch-c)}(\Delta V_{SD})$	Sample Size	15pcs	15pcs	15pcs	15pcs	15pcs	15pcs	15pcs	15pcs	15pcs	15pcs	
				3161	Conditions	Performed in Gr.B-6 test.								
<b>C -6a</b>	C1-1a	<b>Intermittent Operation Life</b>	Sample Size	8pcs	8pcs	8pcs	8pcs	8pcs	8pcs	8pcs	8pcs	8pcs	8pcs	
				1042	Conditions	Condition D, 6000 cycles								
<b>-6b</b>	C1-1b	<b>End-Point Electrical Measurements</b>	---	Conditions	Same as Gr.A-2									
<b>C -7</b>	D-5	<b>Internal Water Vapor</b>	Sample Size	---	---	---	---	---	---	---	3pcs	3pcs	3pcs	
				1018	Conditions	Omitted (Tested in 250V class because of the same package.)			Omitted (Tested in 250V class because of the same package.)			---		

Note (<sup>1</sup>) Electrical reject products from the same inspection lot may be used.

**Table 10. Qualification Test : Group D Inspection**

MIL-PR F -1950N Gr.No.	2030C Gr.No.	MIL-STD-750			130V Class			200V Class			250V Class		
					Test Item	Method	JAXA R	2SK4152	2SK4153	2SK4154	2SK4155	2SK4156	2SK4157
		Sub											
D -2	E-1a	Total Dose Irradiation (TID)	1019	Sample Size Conditions	Tested in 2SK4158.			---	---	---	---	---	4/4/4pcs
-2a	E-1b	End-Point Electrical Measurements	---										
(1)		Breakdown Voltage	3407	Conditions	Tested in 2SK4158.								
		Drain to Source V <sub>DSS</sub>		Limits									
(2)		Gate Current I <sub>GSS</sub>	3411	Conditions	Tested in 2SK4158.								
				Limits									
(3)		Drain Current I <sub>DS</sub>	3413	Conditions	Tested in 2SK4158.								
				Limits									
(4)		Gate to Source Voltage (Threshold) V <sub>GS(th)</sub>	3404	Conditions	Tested in 2SK4158.								
				Limits									
(5)		Static Drain to Source On-State Resistance R <sub>DS(on)</sub>	3421	Conditions	Tested in 2SK4158.								
				Limits									

Note<sup>(1)</sup> Pulse width ≤ 1ms, Duty cycle ≤ 2%

**Table 11a. Qualification Test : Group E Inspection**

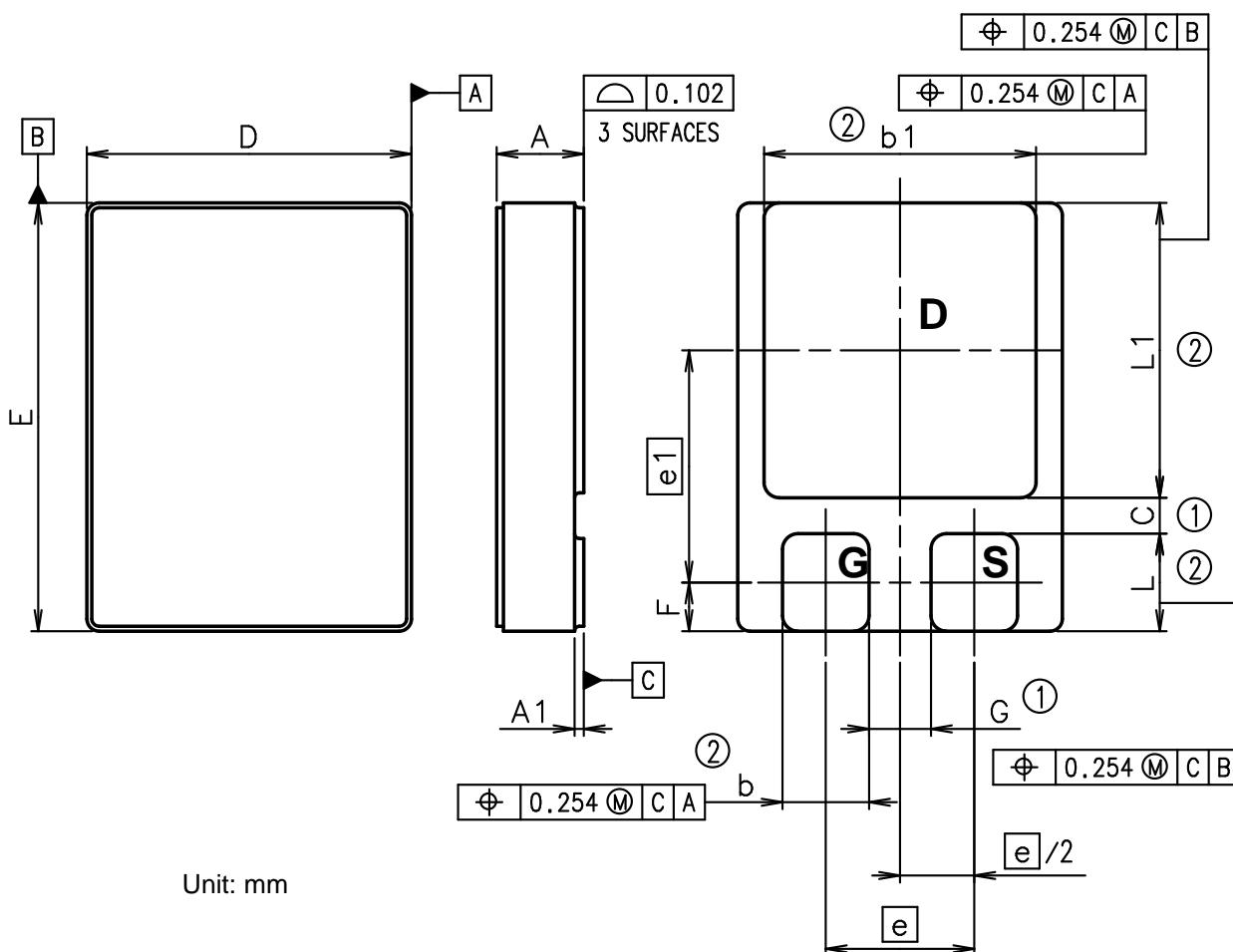
MIL-PRF-19500N Gr.No.	2030C Gr.No.	MIL-STD-750		130V Class			200V Class			250V Class		
Sub	Test Item	Method	JAXA R	2SK4152	2SK4153	2SK4154	2SK4155	2SK4156	2SK4157	2SK4158	2SK4159	2SK4160
<b>E-1a</b>	C-2a	<b>Temperature Cycling</b>	Sample Size	---	---	---	---	---	---	45pcs	45pcs	45pcs
			1051	Conditions	Omitted (Tested in 250V class because of the same package.)			Omitted (Tested in 250V class because of the same package.)			$-55^{+0.5}{}^{\circ}\text{C} \leftrightarrow 25^{+10.5}{}^{\circ}\text{C} \leftrightarrow 150^{+5.0}{}^{\circ}\text{C}$ 500 cycles	
<b>-1b</b>	C-2b	<b>Hermetic Seal</b> (1) Fine	1071	Conditions	Omitted (Tested in 250V class because of the same package.)			Omitted (Tested in 250V class because of the same package.)			Condition H	
					Limits						max $1 \times 10^{-3}\text{Pa}\cdot\text{cm}^3/\text{s}$	
<b>-1c</b>	C-2c	<b>End-Point Electrical Measurements</b> <sup>(1)</sup>	---	Conditions	Omitted (Tested in 250V class because of the same package.)			Omitted (Tested in 250V class because of the same package.)			Condition C	
											Same as Gr.A-2	
<b>E-2a</b>	C1-2a	<b>Steady-state Bias Life test (High Temperature GS Applied)<sup>(2)</sup></b>	1042	Conditions	Sample Size	15pcs	15pcs	15pcs	15pcs	15pcs	15pcs	15pcs
						$V_{GS}=16\text{V}$ $T_A=150{}^{\circ}\text{C}, 1000\text{hr}$						
<b>-2b</b>	C1-2b	<b>End-Point Electrical Measurements</b>	---	Conditions		Same as Gr.A-2						
<b>-2c</b>	C1-2c	<b>Steady-state Bias Life test (High Temperature DS Applied)<sup>(2)</sup></b>	1042	Conditions		$V_{DS}=104\text{V}$			$V_{DS}=160\text{V}$			$V_{DS}=200\text{V}$ $T_A=150{}^{\circ}\text{C}, 1000\text{hr}$
<b>-2d</b>	C1-2d	<b>End-Point Electrical Measurements</b>	---	Conditions		Same as Gr.A-2						
<b>E-4</b>	C-3	<b>Thermal Impedance<sup>(3)</sup></b>	3161	Conditions	Sample Size	3pcs	3pcs	3pcs	3pcs	3pcs	3pcs	3pcs
						$T_A=25{}^{\circ}\text{C}$						
<b>E-5</b>	D-4	<b>Barometric Pressure</b>	1001	Conditions	Sample Size	---	---	---	---	---	3pcs	3pcs
						Not applied for the devices with rated voltage $\leq 200\text{V}$ <sup>(4)</sup>			Not applied for the devices with rated voltage $\leq 200\text{V}$ <sup>(4)</sup>			8mmHg 60sec (minimum) $V_{DS}=250\text{V}, V_{GS}=0\text{V}$
<b>E-6a</b>	C-6a	<b>Electric Discharge Sensitivity Classification</b>	1020	Conditions	Sample Size	3pcs	3pcs	3pcs	3pcs	3pcs	3pcs	3pcs
						$V_{GS}$ $\pm 2750\text{V} \quad \pm 1000\text{V} \quad \pm 500\text{V}$			$V_{GS}$ $\pm 2750\text{V} \quad \pm 1000\text{V} \quad \pm 500\text{V}$			$V_{GS}$ $\pm 2750\text{V} \quad \pm 1000\text{V} \quad \pm 500\text{V}$ $V_{DS}=0\text{V}$
<b>-6b</b>	C-6b	<b>End-Point Electrical Measurements</b>	---	Conditions		Same as Gr.A-2						

Notes <sup>(1)</sup> This test may be conducted prior to the hermetic seal.<sup>(2)</sup> The legibility of the marking shall not apply.<sup>(3)</sup> Thermal impedance curve shall be obtained during the qualification test.<sup>(4)</sup> See Table C-4 in JAXA-QTS-2030C Appendix C.

**Table 11b. Qualification Test : Group E Inspection**

MIL-PRF-19500N Gr.No.	2030C Gr.No.	MIL-STD-750		130V Class			200V Class			250V Class				
		Sub	Test Item	Method	JAXA R	2SK4152	2SK4153	2SK4154	2SK4155	2SK4156	2SK4157	2SK4158	2SK4159	2SK4160
<b>E-7a</b>	D-6a	<b>Resistance to Soldering Heat</b>	2031	Sample Size	---	---	---	---	---	---	---	3pcs	3pcs	3pcs
				Conditions	Omitted (Tested in 250V class because of the same package.)			Omitted (Tested in 250V class because of the same package.)			240°C, 10s			
<b>-7b</b>	D-6c	<b>Hermetic Seal</b> (1) Fine	1071	Conditions	Omitted (Tested in 250V class because of the same package.)			Omitted (Tested in 250V class because of the same package.)			Condition H			
				Limits							max $1 \times 10^{-3}$ Pa·cm <sup>3</sup> /s			
<b>-7c</b>	D-6d	<b>End-Point Electrical Measurements<sup>(1)</sup></b>	---	Conditions	Omitted (Tested in 250V class because of the same package.)			Omitted (Tested in 250V class because of the same package.)			Condition C			
				Sample Size	3pcs			3pcs			3pcs			
<b>E-8</b>	E-2, 3	<b>Radiation Hardness</b> (SEB/SEGR test)	1080	Sample Size										
				Conditions	Ion: <sup>89</sup> Y Energy: 928MeV LET: 38.4MeV/(mg/cm <sup>2</sup> ) <sup>(2)</sup>    LET: 39.3MeV/(mg/cm <sup>2</sup> ) <sup>(2)</sup>    LET: 40.1MeV/(mg/cm <sup>2</sup> ) <sup>(2)</sup> Range (Si): 102μm T <sub>A</sub> = 25+/-5°C Fluence: 3E5+/-5% ions/cm <sup>2</sup> V <sub>DS</sub> =130V and V <sub>GS</sub> =-7.5V    V <sub>DS</sub> =200V and V <sub>GS</sub> =-7.5V    V <sub>DS</sub> =250V and V <sub>GS</sub> =-7.5V									
				Limits	I <sub>GSS</sub> ≤10μA and shall not be destroyed									

Notes<sup>(1)</sup> This test may be conducted prior to the hermetic seal.<sup>(2)</sup> Average LET in the device.



Symbol	Dimension (mm)		
	Min	Typ	Max
A	—	—	3.58
A1	0.254	0.381	0.508
b	3.43	3.555	3.68
b1	11.05	11.175	11.30
C	0.89	—	—
D	13.21	13.335	13.46
E	17.40	17.525	17.65

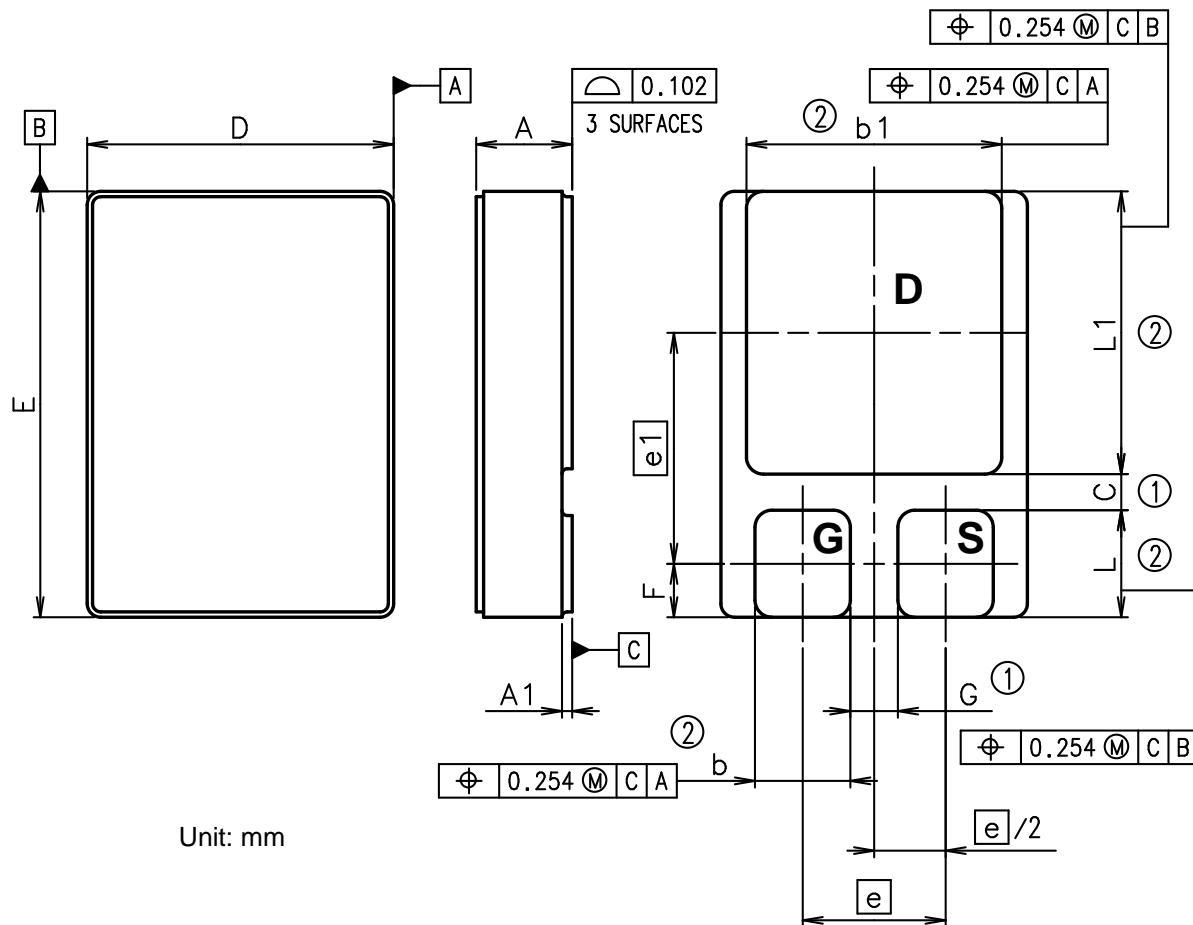
Symbol	Dimension (mm)		
	Min	Typ	Max
[e]/2	—	3.05	—
[e]	—	6.10	—
[e1]	—	9.50	—
F	—	1.99	—
G	1.27	—	—
L	3.87	3.99	4.11
L1	11.94	12.065	12.19

Notes: ① Dimension includes metallization flash.

② Dimension does not include metallization flash.

Note: All terminals are isolated from the case.

**Figure 1a. Package Configuration and Terminal Connection of SMD-2 type package  
(JAXA R 2SK4152, 2SK4155, 2SK4158, 2SK4217)**



Symbol	Dimension (mm)		
	Min	Typ	Max
A	—	—	3.58
A1	0.254	0.381	0.508
b	3.43	3.555	3.68
b1	9.40	9.525	9.65
C	0.76	—	—
D	11.31	11.43	11.55
E	15.75	15.875	16.00

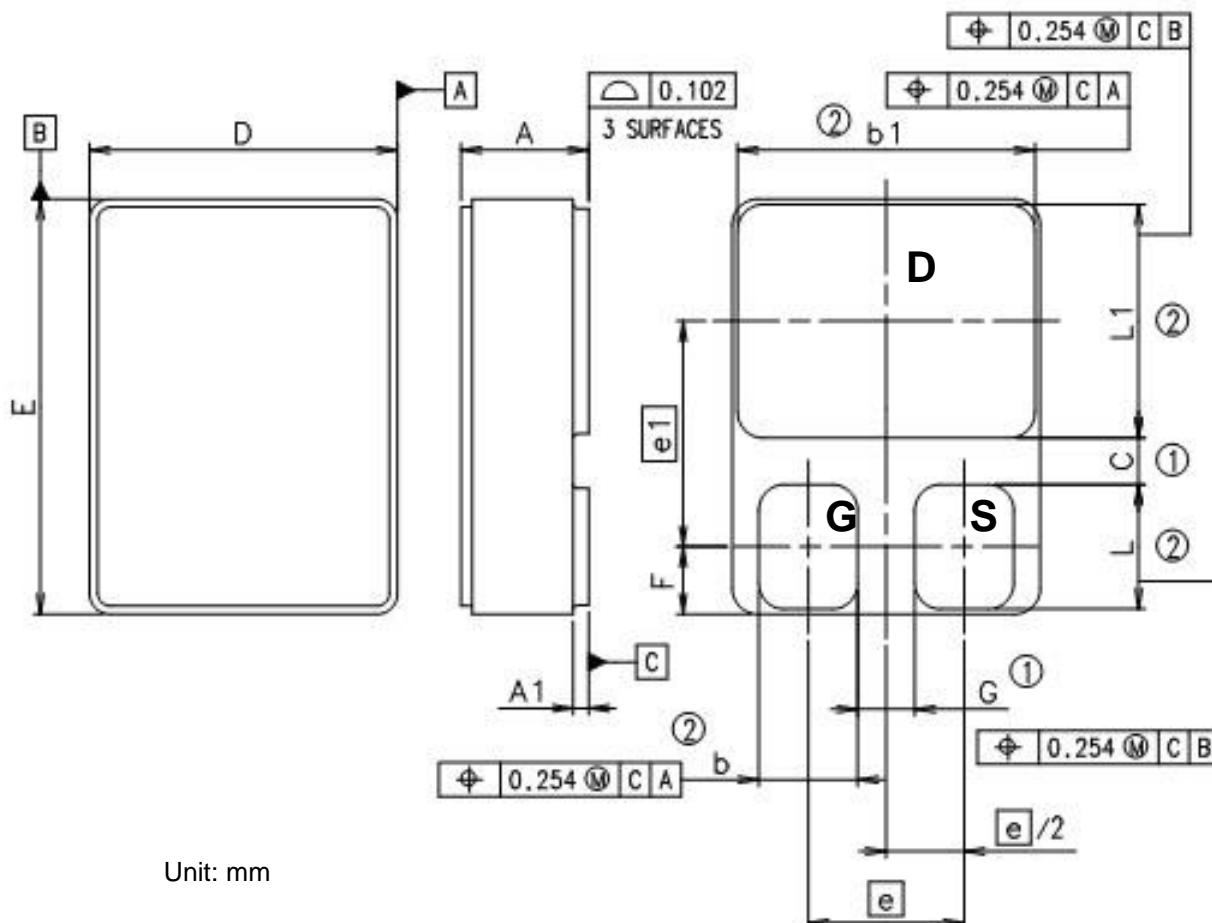
Symbol	Dimension (mm)		
	Min	Typ	Max
$e/2$	—	2.67	—
$e$	—	5.33	—
$e_1$	—	8.61	—
F	—	1.99	—
G	0.89	—	—
L	3.87	3.99	4.11
L1	10.42	10.54	10.66

Notes: ① Dimension includes metallization flash.

② Dimension does not include metallization flash.

Note: All terminals are isolated from the case.

**Figure 1b. Package Configuration and Terminal Connection of SMD-1 type package  
(JAXA R 2SK4153, 2SK4156, 2SK4159, 2SK4218)**



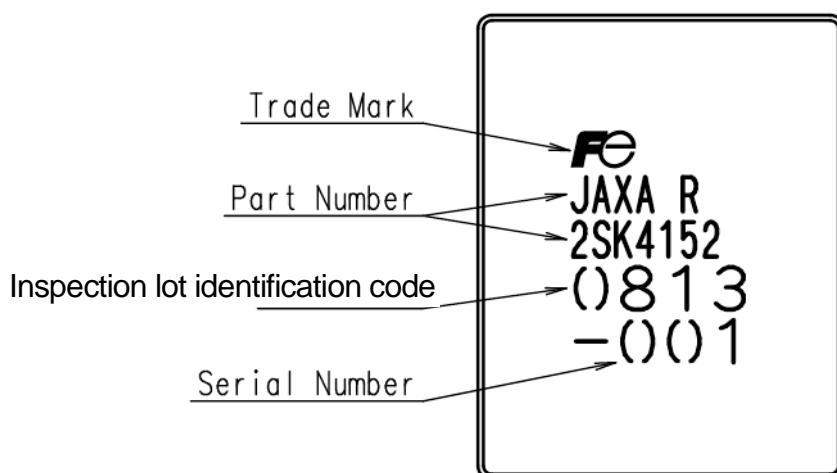
Symbol	Dimension (mm)		
	Min	Typ	Max
A	—	—	3.12
A1	0.254	0.381	0.508
b	2.29	2.415	2.54
b1	7.14	7.265	7.39
C	0.76	—	—
D	7.40	7.52	7.64
E	10.04	10.16	10.28

Symbol	Dimension (mm)		
	Min	Typ	Max
e/2	—	1.905	—
e	—	3.81	—
e1	—	5.52	—
F	—	1.65	—
G	0.762	—	—
L	2.93	3.05	3.17
L1	5.59	5.715	5.84

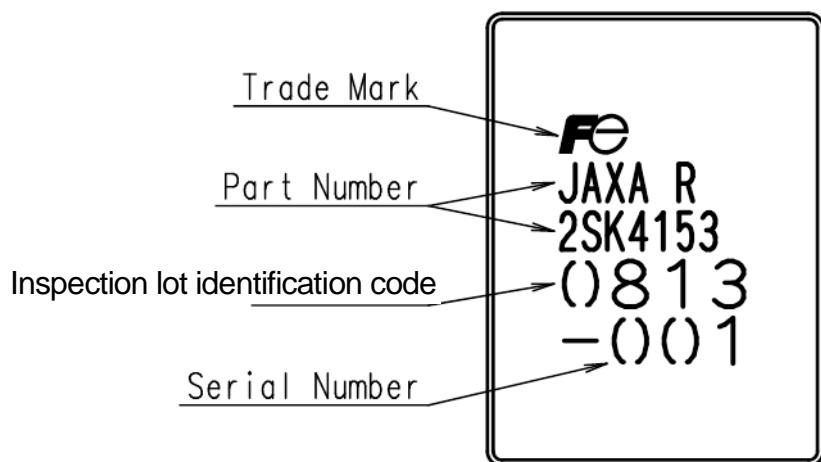
Notes: ① Dimension includes metallization flash.  
② Dimension does not include metallization flash.

Note: All terminals are isolated from the case.

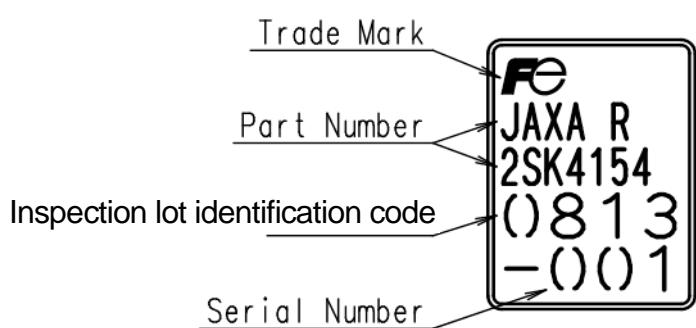
**Figure 1c. Package Configuration and Terminal Connection of SMD-0.5 type package  
(JAXA R 2SK4154, 2SK4157, 2SK4160, 2SK4219)**



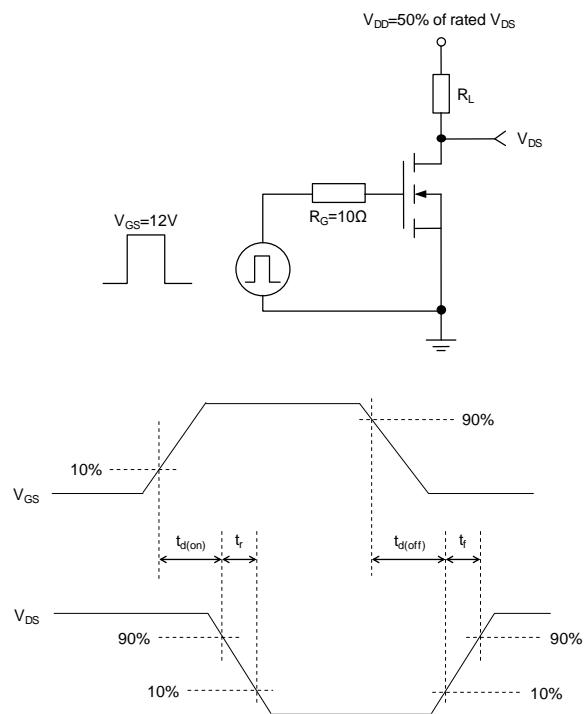
**Fig. 2a Marking (SMD-2)**  
**(JAXA R 2SK4152, 2SK4155, 2SK4158, 2SK4217)**



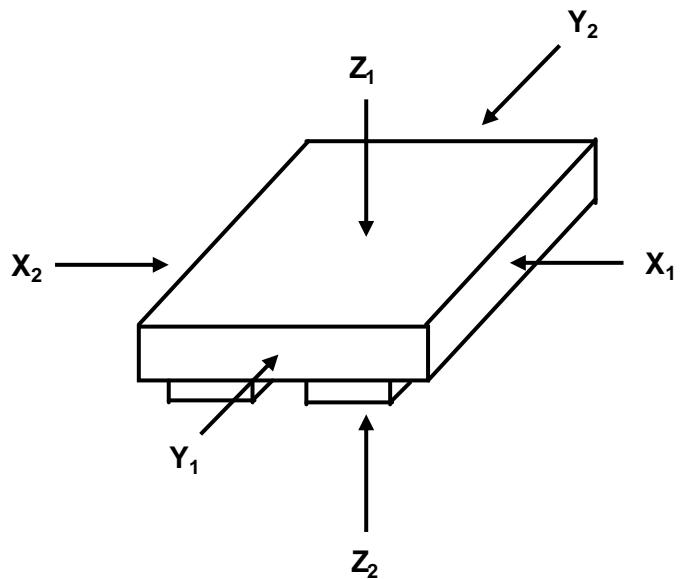
**Fig. 2b Marking (SMD-1)**  
**(JAXA R 2SK4153, 2SK4156, 2SK4159, 2SK4218)**



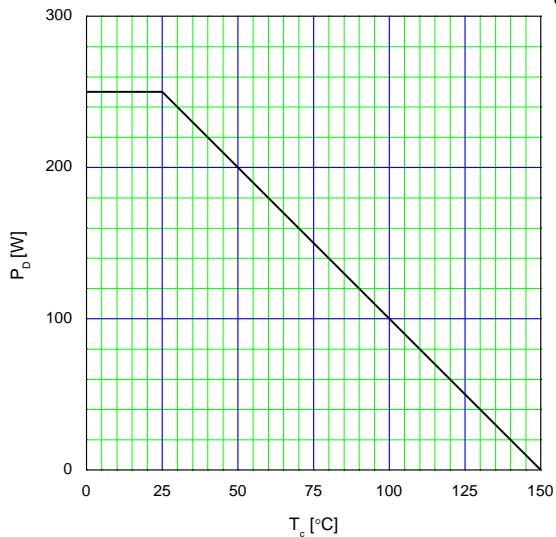
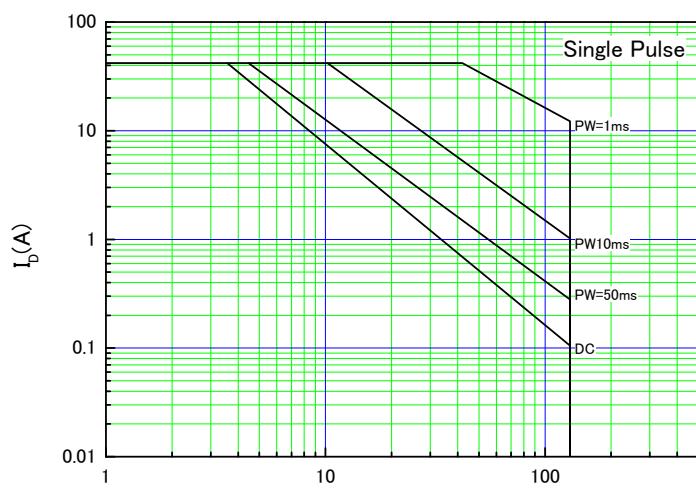
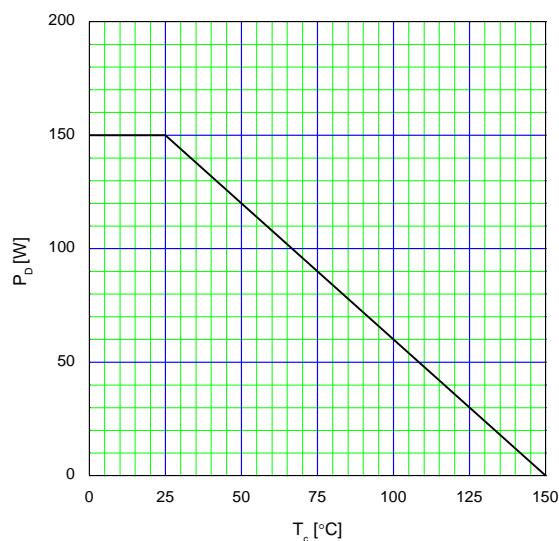
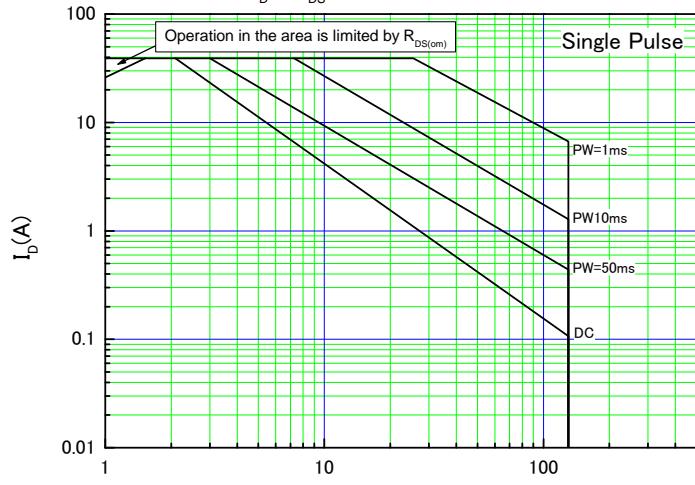
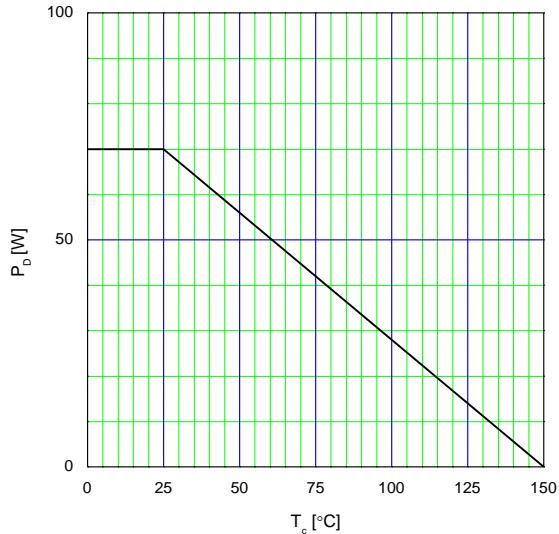
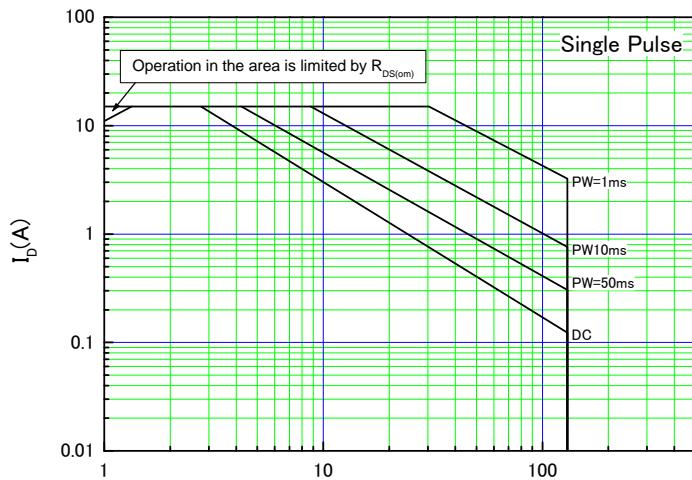
**Figure 2c. Marking (SMD-0.5)**  
**(JAXA R 2SK4154, 2SK4157, 2SK4160, 2SK4219)**

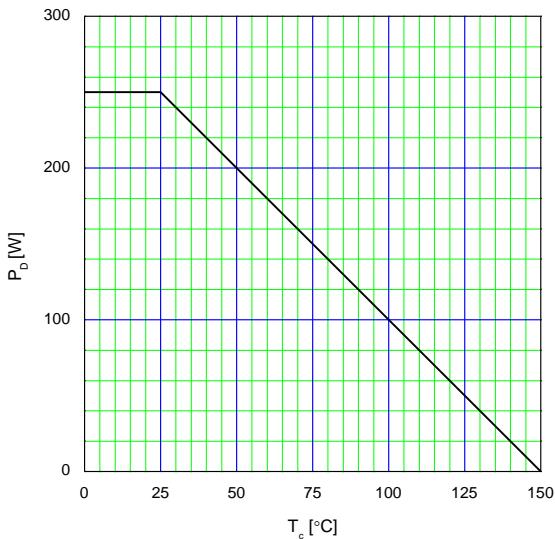
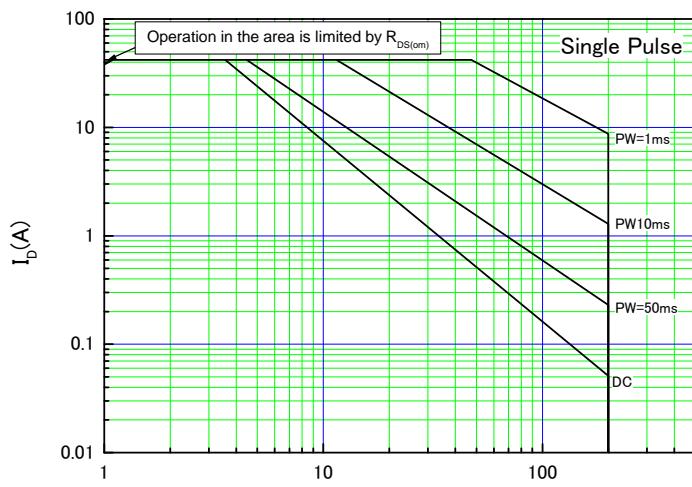
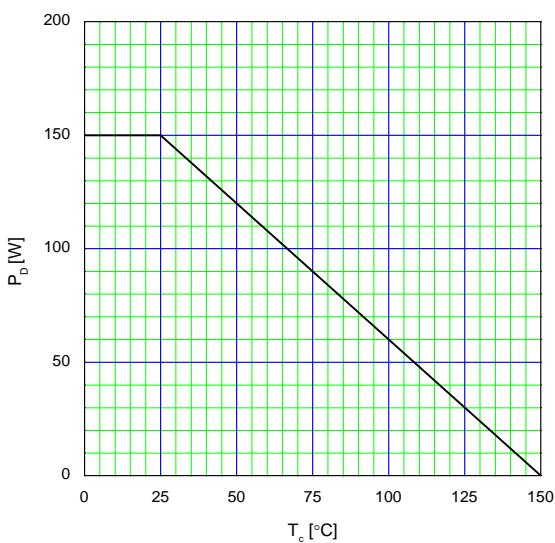
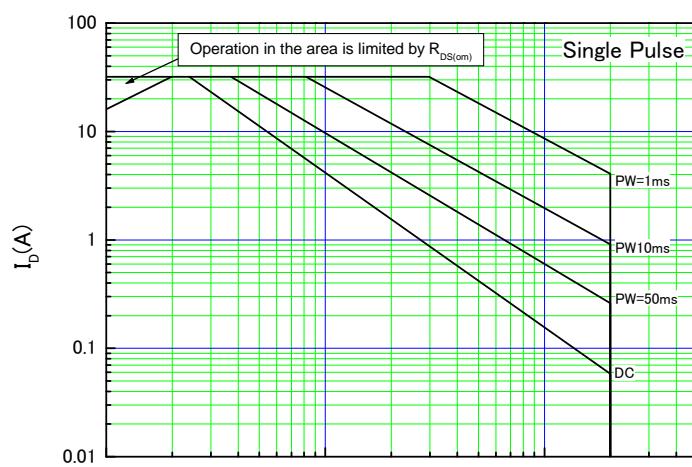
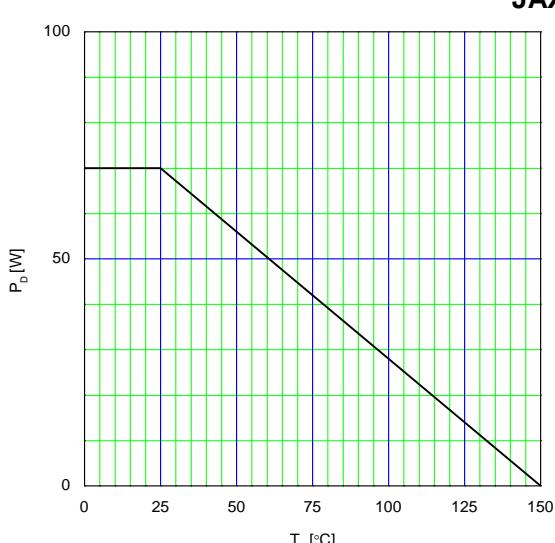
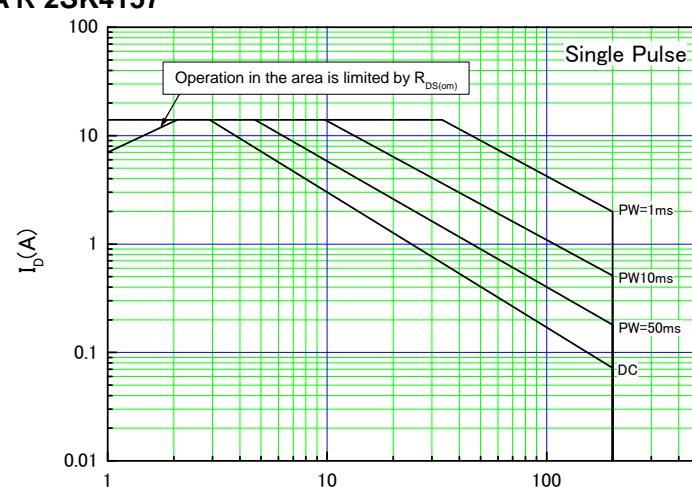


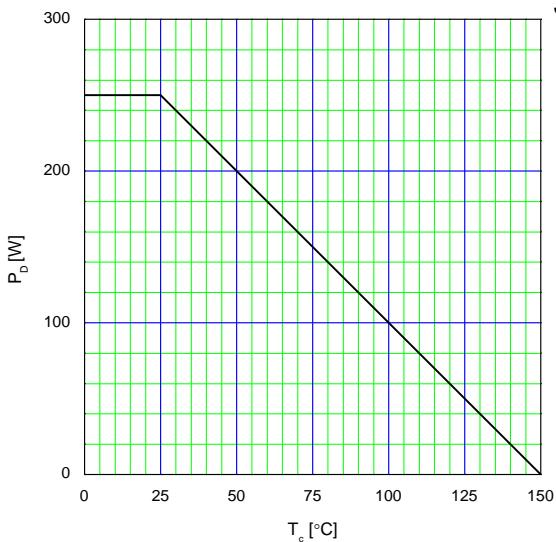
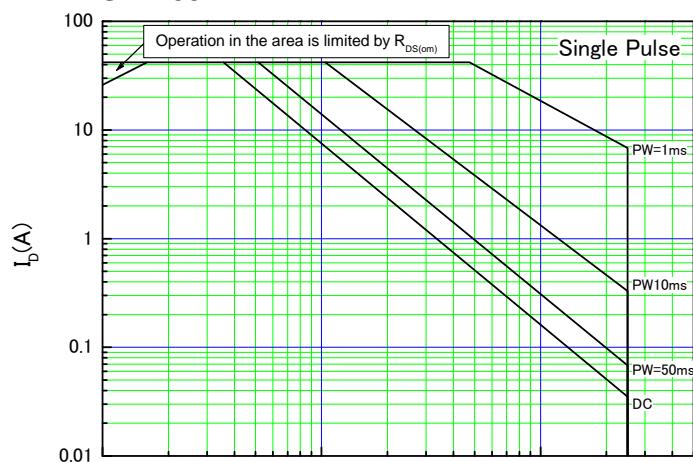
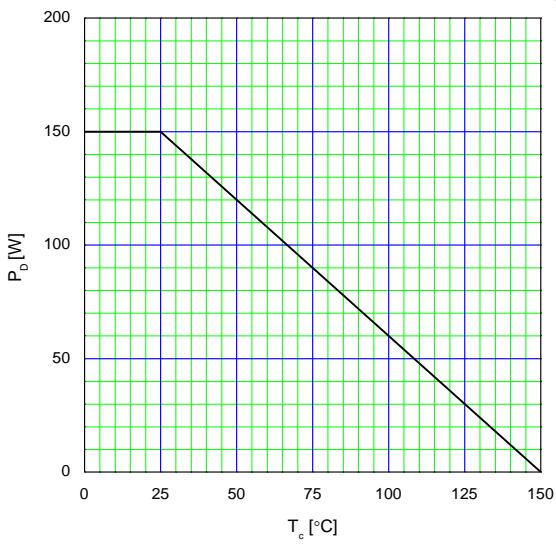
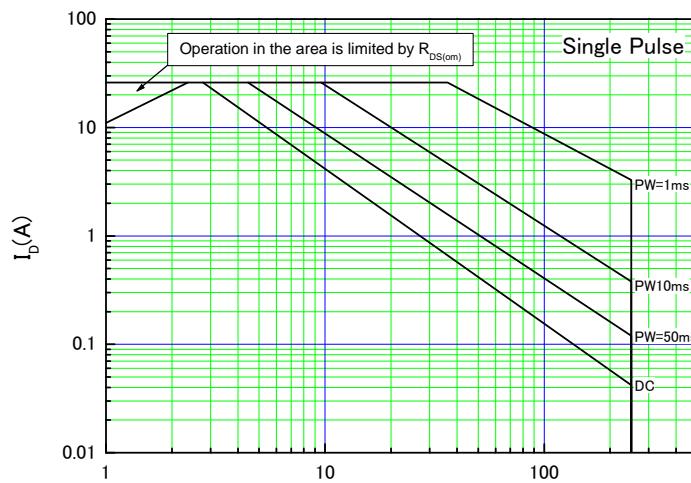
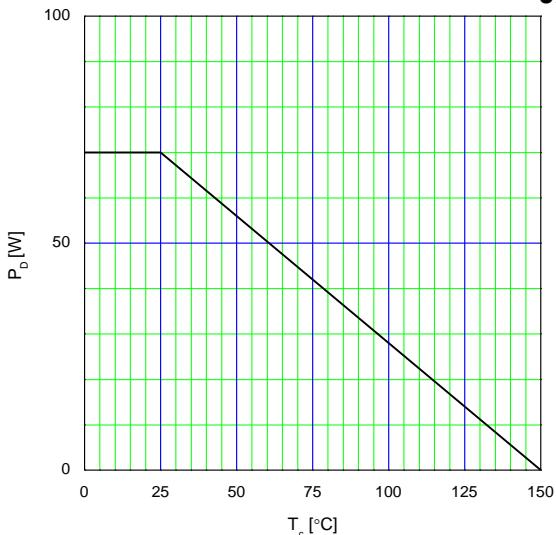
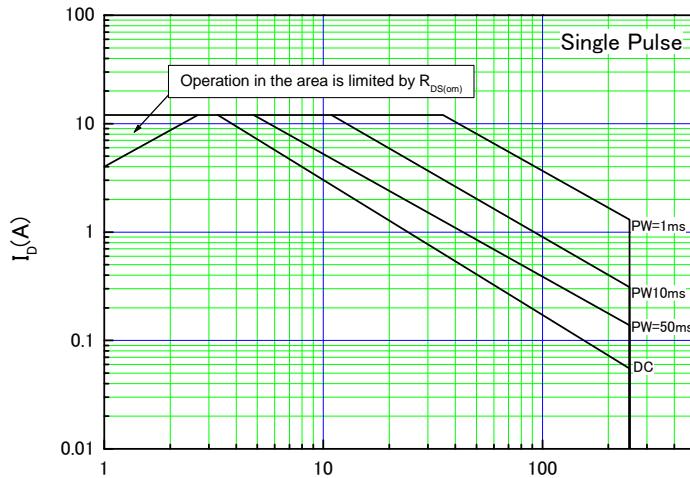
**Figure 3. Switching time test circuit and waveforms**

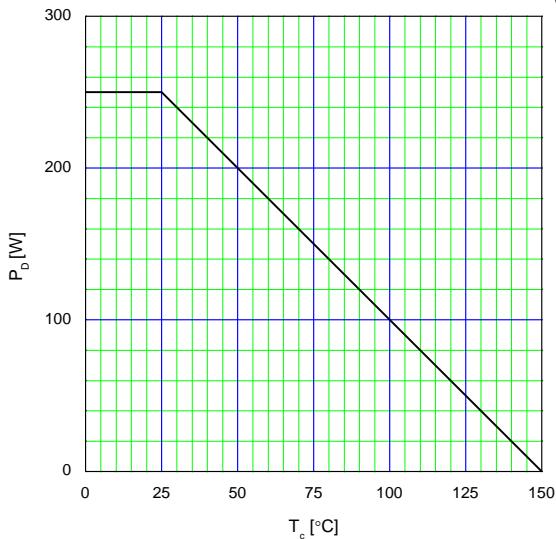


**Figure 4. Orientation**

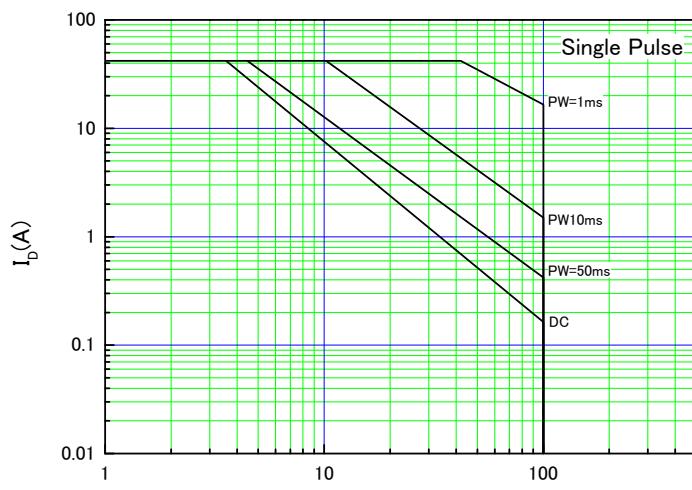
**JAXA R 2SK4152****Fig. 5** Allowable Power Dissipation  
 $P_D=f(T_c)$ **Fig. 6** Maximum Safe Operating Area  $I_D=f(V_{DS})$ **JAXA R 2SK4153****Fig. 7** Allowable Power Dissipation  
 $P_D=f(T_c)$ Maximum Safe Operating Area  
 $I_D=f(V_{DS})$ **Fig. 8** Maximum Safe Operating Area  $I_D=f(V_{DS})$ **JAXA R 2SK4154****Fig. 9** Allowable Power Dissipation  
 $P_D=f(T_c)$ **Fig. 10** Maximum Safe Operating Area  $I_D=f(V_{DS})$

**JAXA R 2SK4155****Fig. 11** Allowable Power Dissipation  
 $P_D=f(T_c)$ **Fig. 12** Maximum Safe Operating Area  $I_D=f(V_{DS})$ **JAXA R 2SK4156****Fig. 13** Allowable Power Dissipation  
 $P_D=f(T_c)$ **Fig. 14** Maximum Safe Operating Area  $I_D=f(V_{DS})$ **JAXA R 2SK4157****Fig. 15** Allowable Power Dissipation  
 $P_D=f(T_c)$ **Fig. 16** Maximum Safe Operating Area  $I_D=f(V_{DS})$

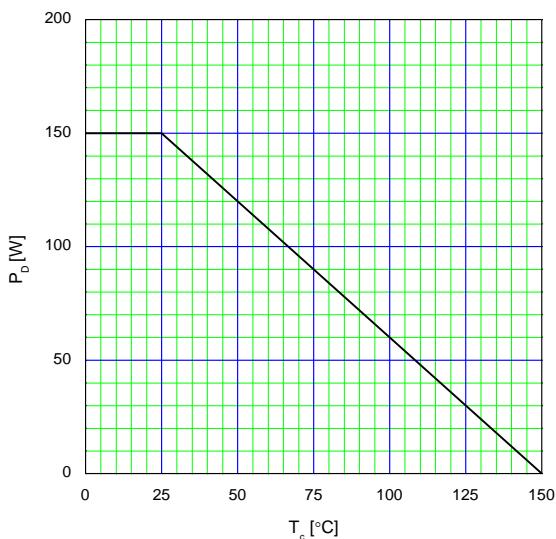
**Fig. 17** Allowable Power Dissipation  
 $P_d=f(T_c)$ **JAXA R 2SK4158****Fig. 18** Maximum Safe Operating Area  $I_d=f(V_{DS})$ **JAXA R 2SK4159****Fig. 19** Allowable Power Dissipation  
 $P_d=f(T_c)$ **Fig. 20** Maximum Safe Operating Area  $I_d=f(V_{DS})$ **JAXA R 2SK4160****Fig. 21** Allowable Power Dissipation  
 $P_d=f(T_c)$ **Fig. 22** Maximum Safe Operating Area  $I_d=f(V_{DS})$

**JAXA R 2SK4217**

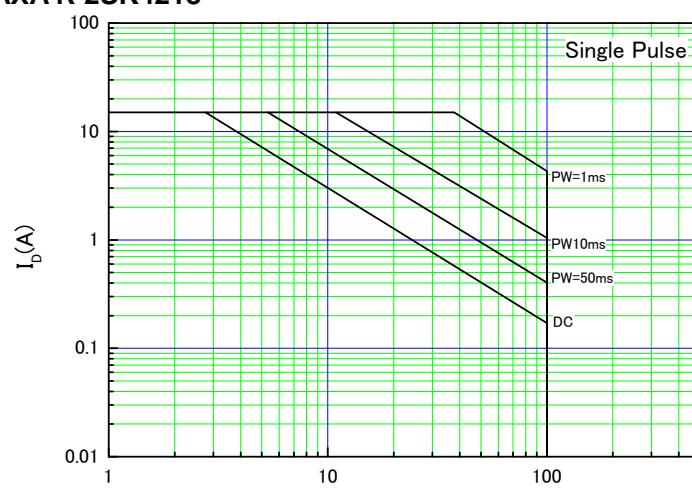
**Fig. 23** Allowable Power Dissipation  
 $P_D=f(T_c)$



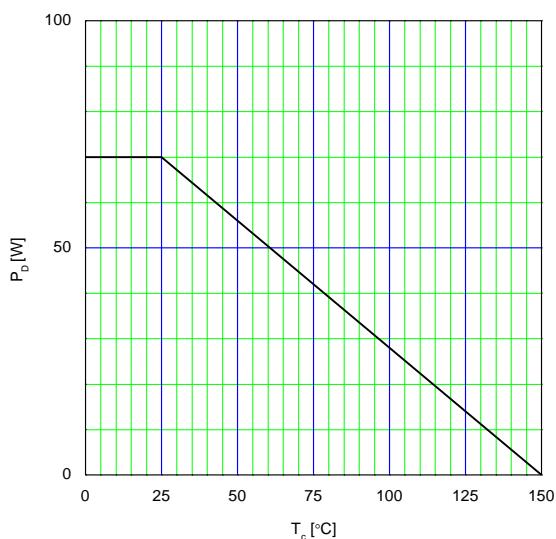
**Fig. 24** Maximum Safe Operating Area  $I_D=f(V_{DS})$

**JAXA R 2SK4218**

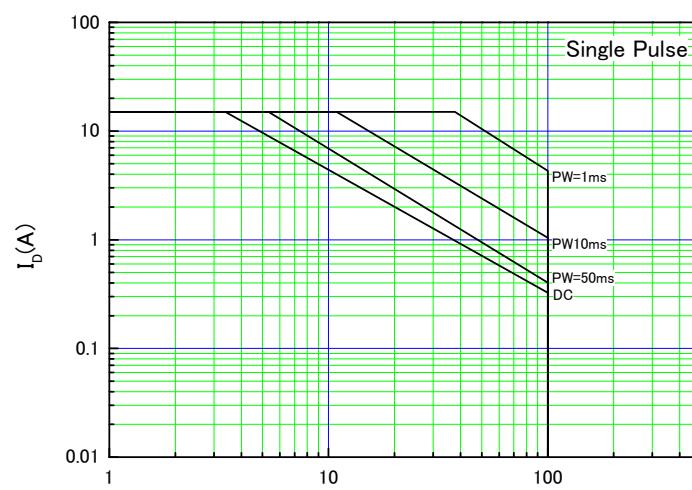
**Fig. 25** Allowable Power Dissipation  
 $P_D=f(T_c)$



**Fig. 26** Maximum Safe Operating Area  $I_D=f(V_{DS})$

**JAXA R 2SK4219**

**Fig. 27** Allowable Power Dissipation  
 $P_D=f(T_c)$



**Fig. 28** Maximum Safe Operating Area  $I_D=f(V_{DS})$